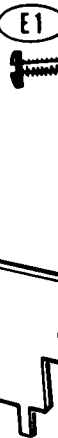
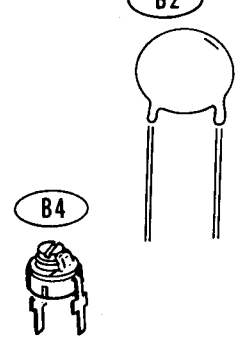
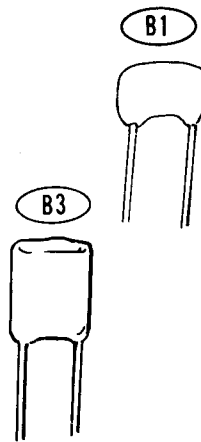
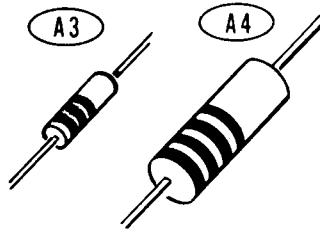
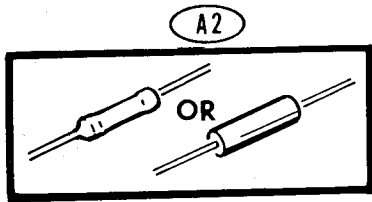


ILLUSTRATION

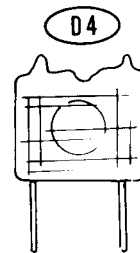
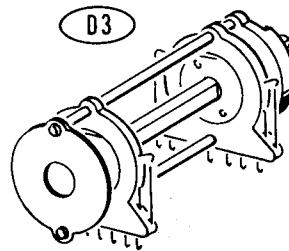
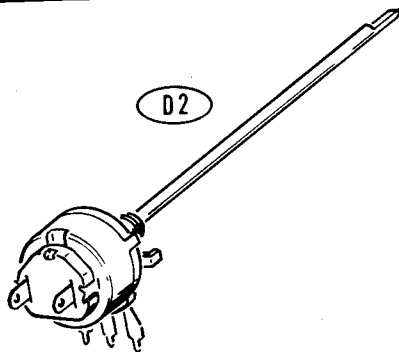
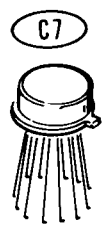
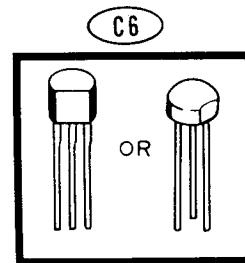
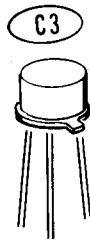
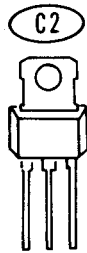
OUTPUT CIRCUIT BOARD PA



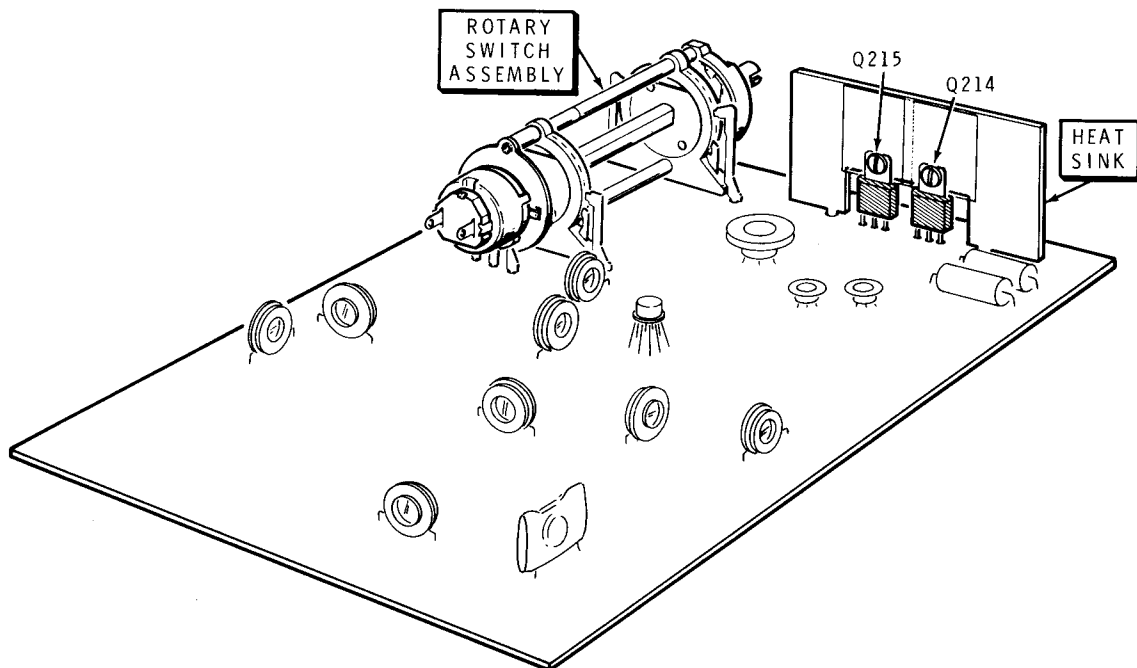
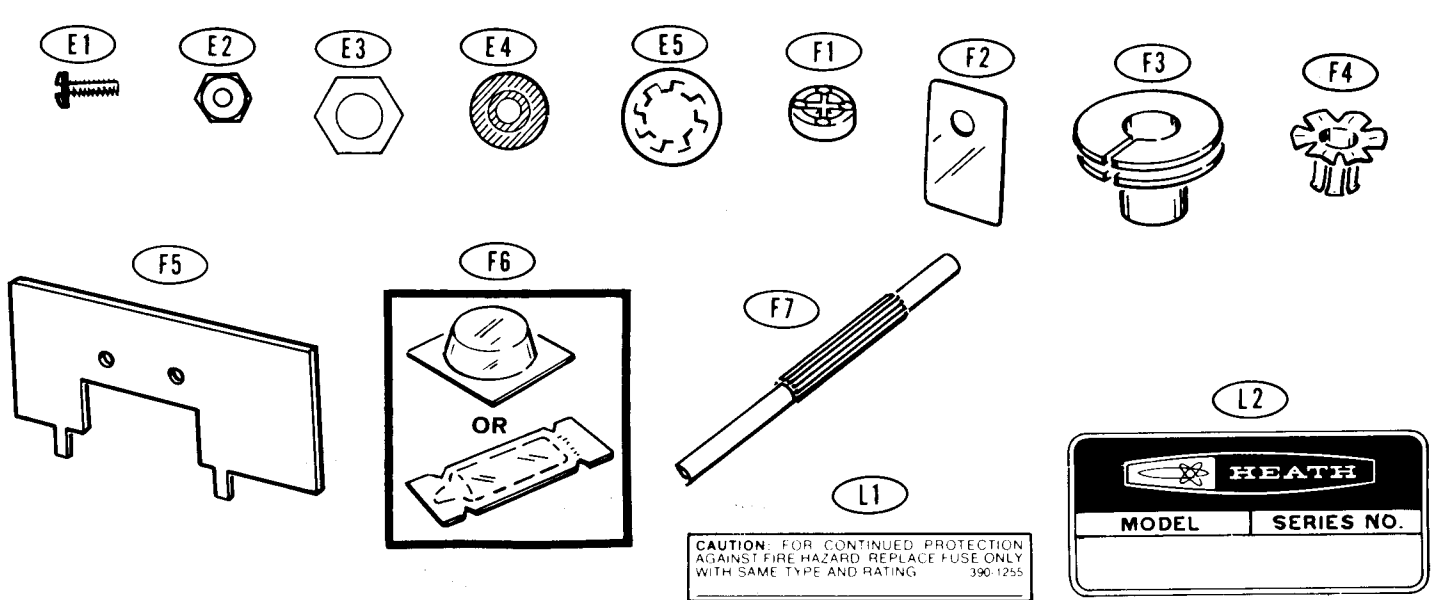
C1

NOTE: HEATH PART NUMBERS ARE STAMPED ON MOST DIODES.

A vertical list of seven different diode types, each with two leads. The word "OR" is placed between each diode type.

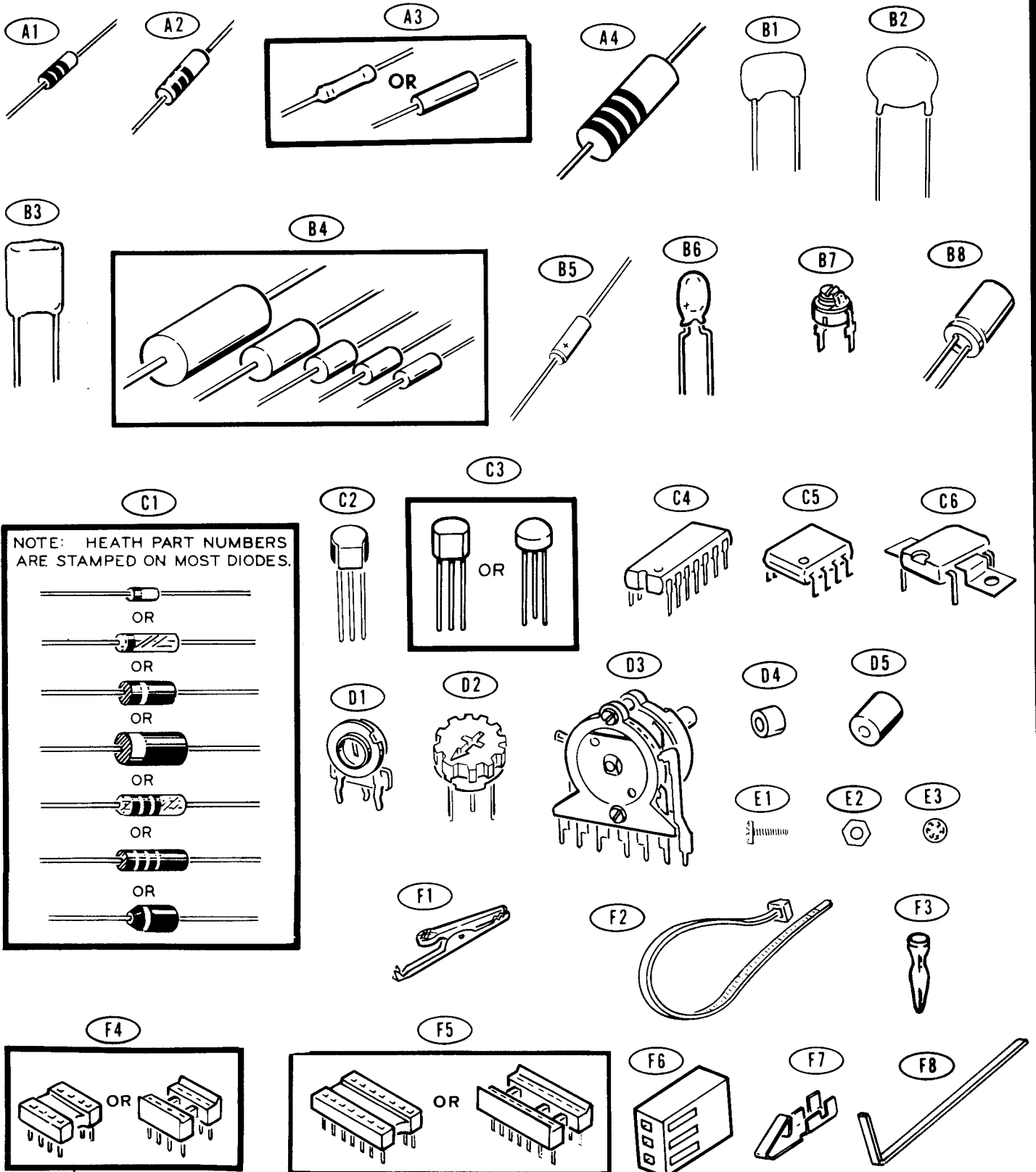


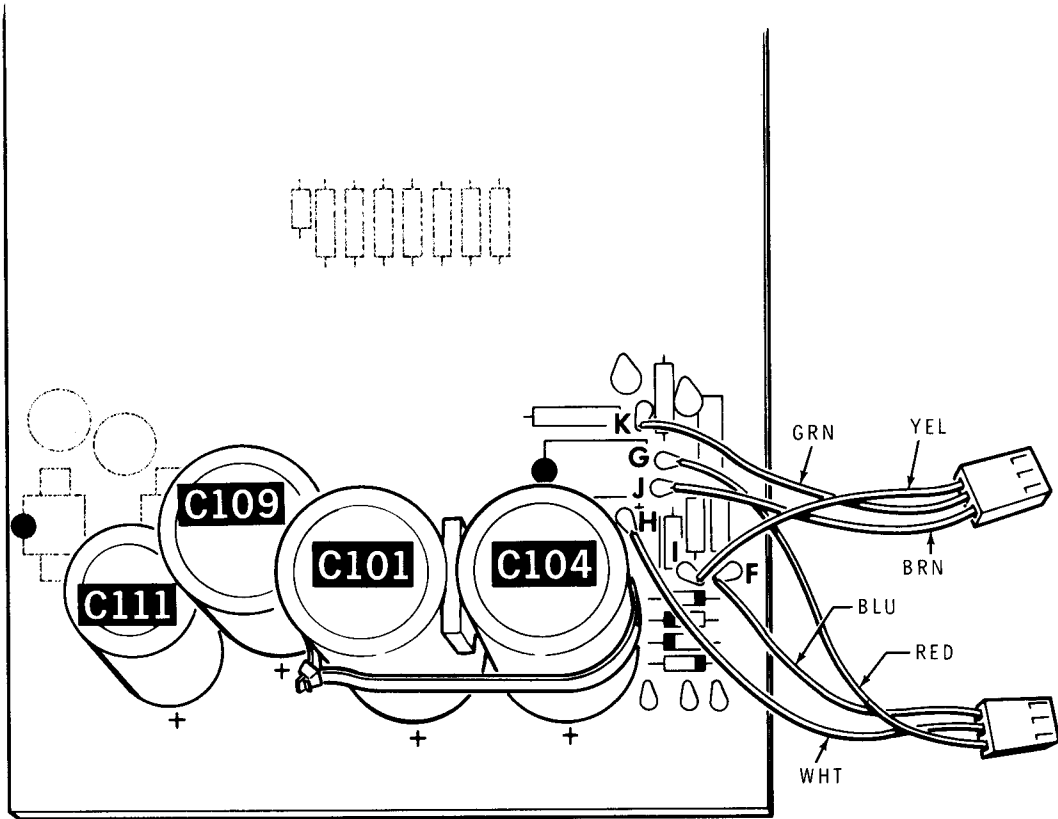
BOARD PARTS PICTORIAL



PICTORIAL 1-6

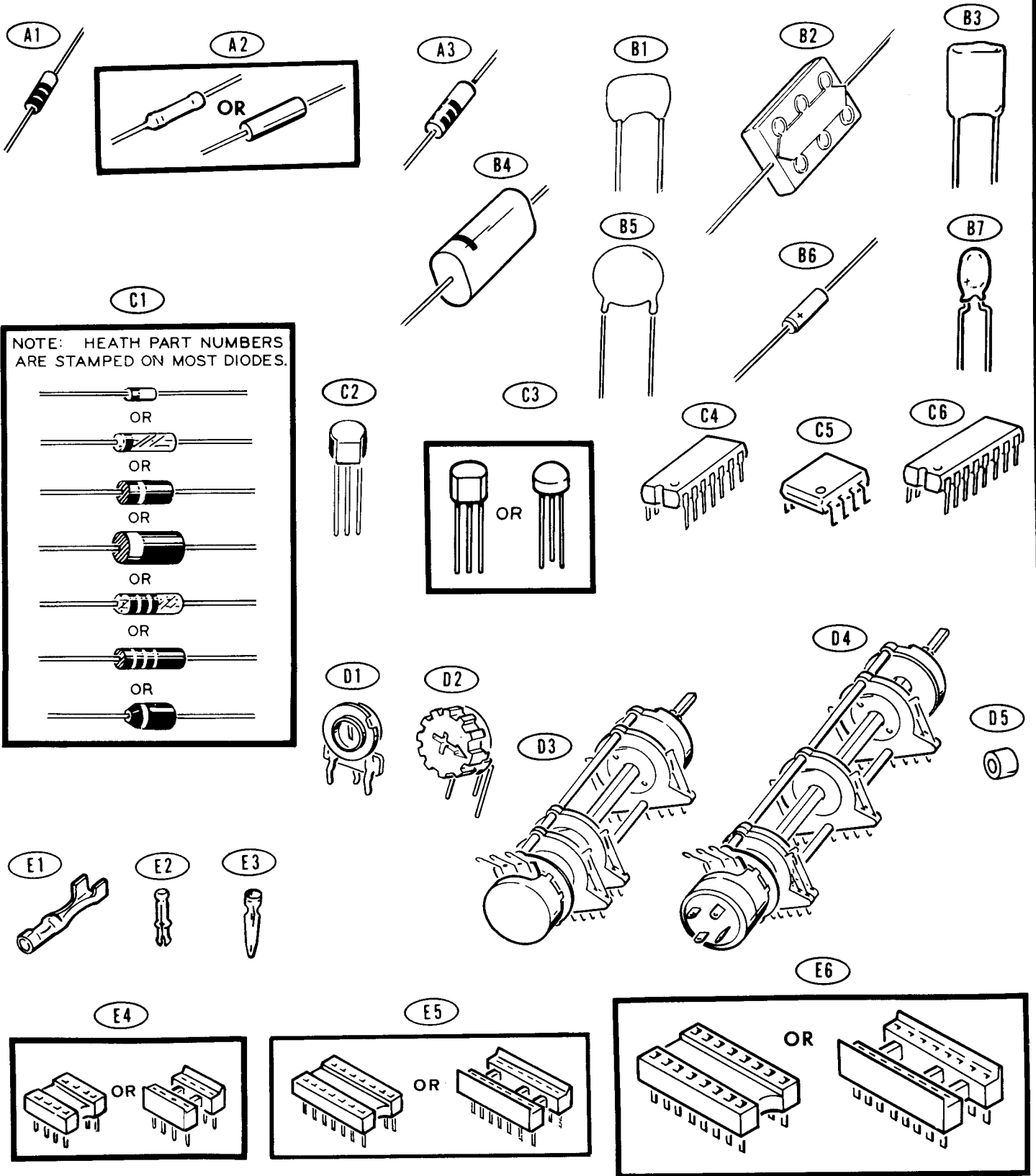
GENERATOR CIRCUIT BOARD PARTS PICTORIAL

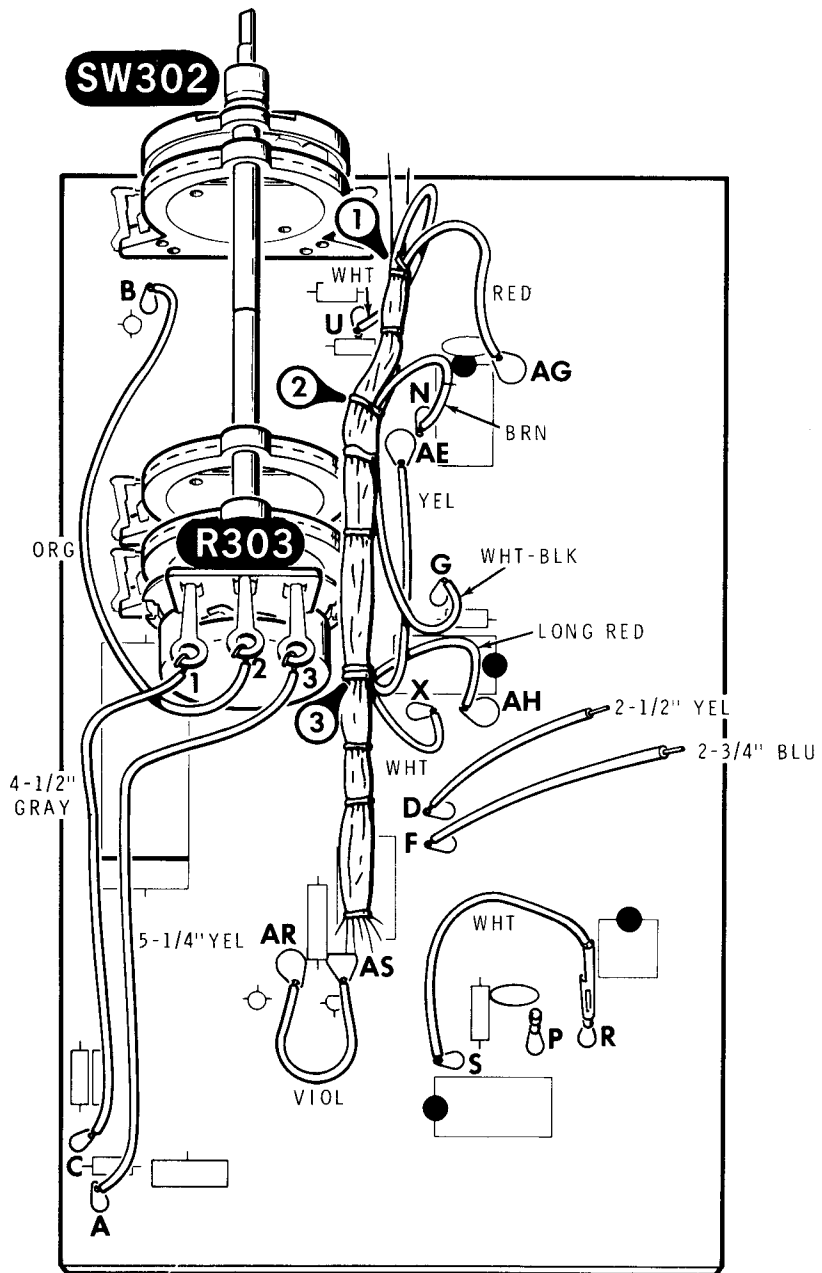
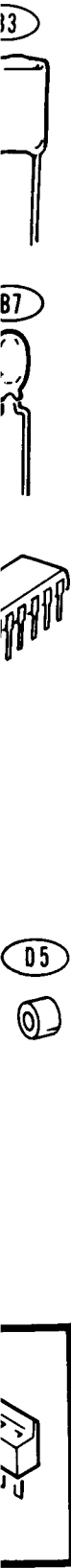




PICTORIAL 2-8

SWEEP CIRCUIT BOARD PARTS PICTORIAL





PICTORIAL 3-6

Figure B

NOTE: When you install ceramic capacitors, do not push the insulated portion of the leads into the circuit board holes. This could make it difficult to solder the leads to the foil.

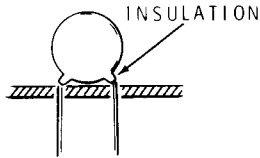


Figure C

NOTE: As you mount a control on the circuit board, solder its lugs to the foil and cut off the excess lug lengths.

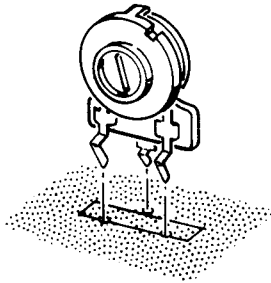


Figure D

NOTE: Press an SGC5282 transistor (#417-269) into a TO-5 style heat sink. Place a spacer on the transistor leads.

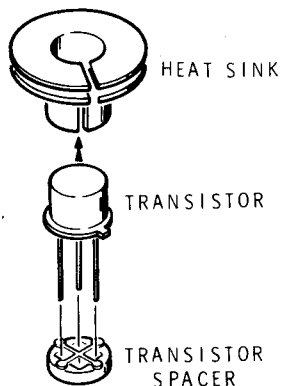


Figure F

NOTE: Press the trimmer leads into the circuit board up to the lead ridge. If there is no ridge, push the trimmer body against the circuit board.

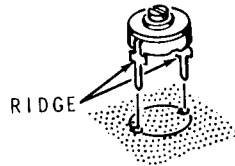


Figure G

NOTE: Before you mount an integrated circuit socket, make sure all the pins are straight. Then, as you mount the socket, make sure all its pins are through the foil before you solder them. Then solder the pins to the foil.

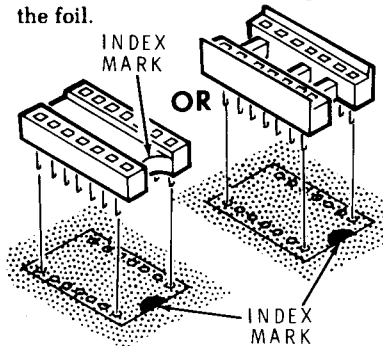
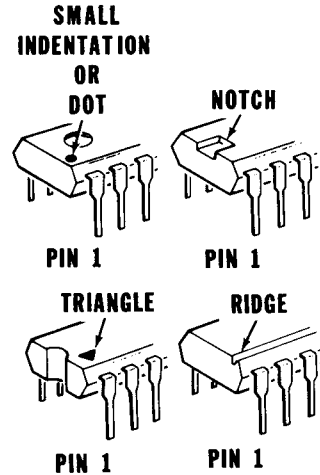


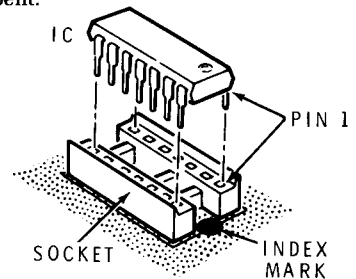
Figure H

NOTE: The indexed (pin 1) end of inline integrated circuits may be marked in a number of ways such as a notch, triangle, dot, the numeral 1, etc.



Be sure to install each IC so its pin 1 end is toward the index mark on the circuit board.

Before you apply downward pressure to an integrated circuit, make sure each IC pin is centered in its proper socket hole. Handle IC's with care, as their pins are very easily bent.



NOTE: An IC puller has been included with this kit so you do not bend the pins in case you should have to remove an IC from its socket. To use the puller, insert its foot beneath the IC; then gently rock the tool back and forth to lift the IC.

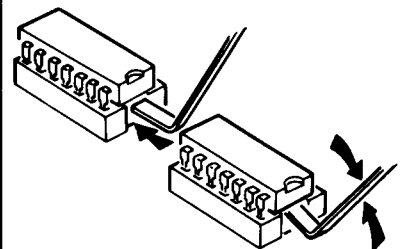


Figure I

NOTE: When you install integrated circuits, make sure the index mark on the IC is toward the index mark on the circuit board. Secure the IC with the tabs shown. Bend the tabs. The IC is now secured to the foil.



Figure J

NOTE: When you install ceramic capacitors, make sure the positive end of the capacitor is toward the positive end of the circuit board. The positive end may be marked with a (+) or (-) sign.

Figure J

NOTE: When you install the following integrated circuits, match the index mark on the IC with the mark on the board. Push the IC leads through the holes in the board. Then secure the IC's with 2-56 hardware as shown. Be careful not to twist the IC tabs. Then solder the IC leads to the foil.

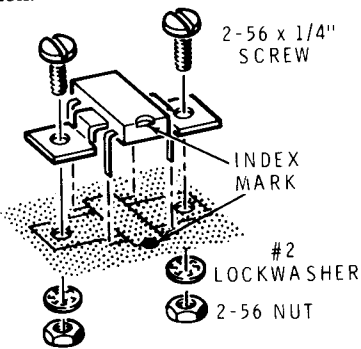


Figure K

NOTE: When you install electrolytic capacitors, be sure you match the positive (+) lead on the capacitor with the positive (+) marking on the circuit board. NOTE: The capacitor may be marked only with a negative (-) mark.

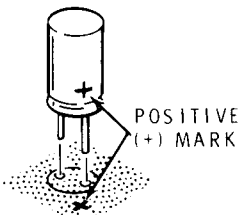


Figure L

NOTE: Tantalum capacitors may be marked two ways, as shown. When you install a tantalum capacitor, be sure to match the positive (+) sign, color dot, or red end with the positive (+) marking on the circuit board.

MAY BE MARKED WITH
POSITIVE (+) SIGN
OR COLOR DOT

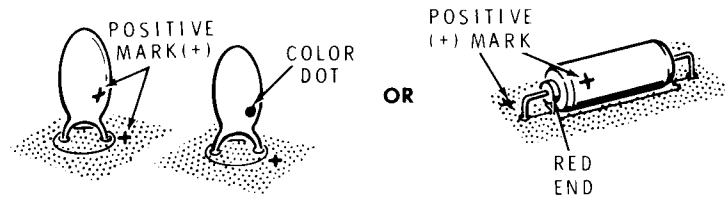


Figure P

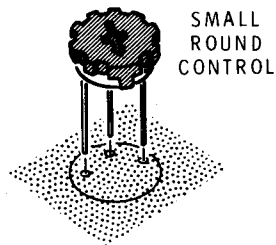


Figure S

NOTE: Push a terminal pin into the top of the circuit board until the stop ridge is flush with the board. Then solder the pin to the foil.

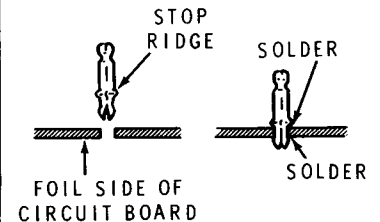


Figure R

1000Ω
(1K)
CONTROL

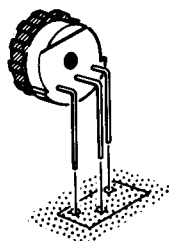
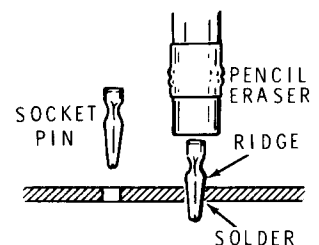
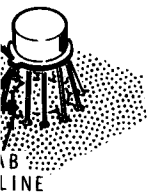
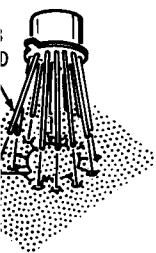
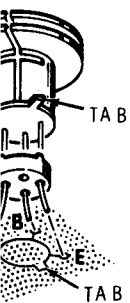


Figure T

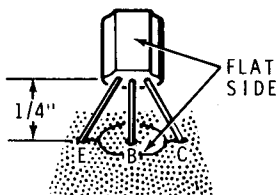
NOTE: To install a socket pin, insert it until the ridge is against the board. Use a pencil eraser to press the pin into the hole. Make sure the pin is straight; then solder it to the foil.



install a transistor, first align the flat, wide transistor as shown, with reference to the flat, outline on the circuit board. Then insert the leads into the corresponding marked holes. As stated, position the transistor 1/4" above the foil, press the leads to the foil, and cut off the excess. To install each transistor.

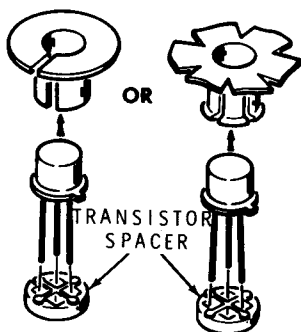


4

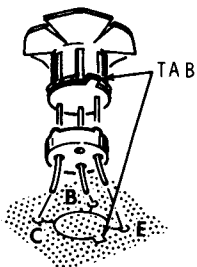


5

Press a 2N3251 transistor (#417-879) into a small heat sink as shown. Then place a transistor spacer on the leads.

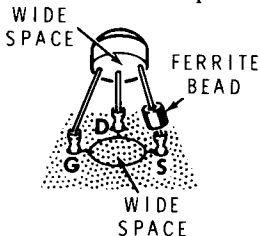


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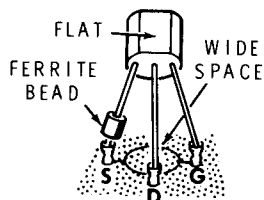


7

NOTE: The ferrite bead may not be installed on the source lead. Refer to the installation step.

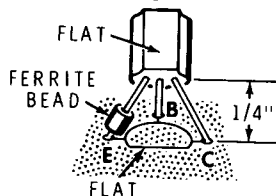


OR



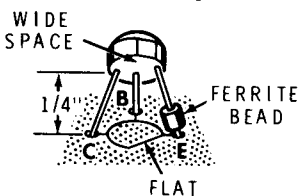
8

NOTE: The ferrite bead may not be installed on the emitter lead. Refer to the installation step.

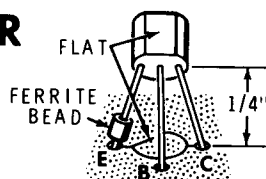


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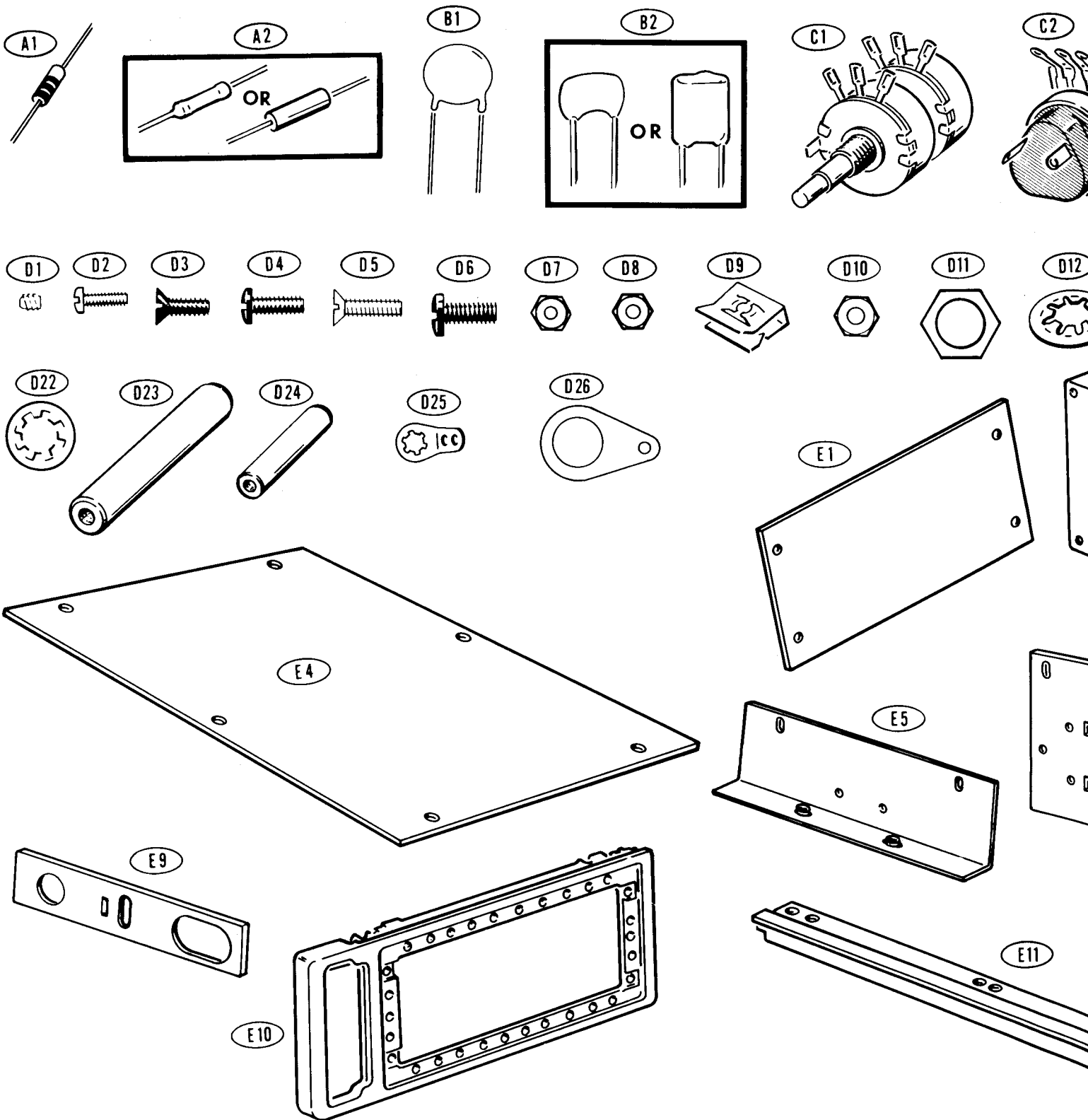
NOTE: The ferrite bead may not be installed on the emitter lead. Refer to the installation step.



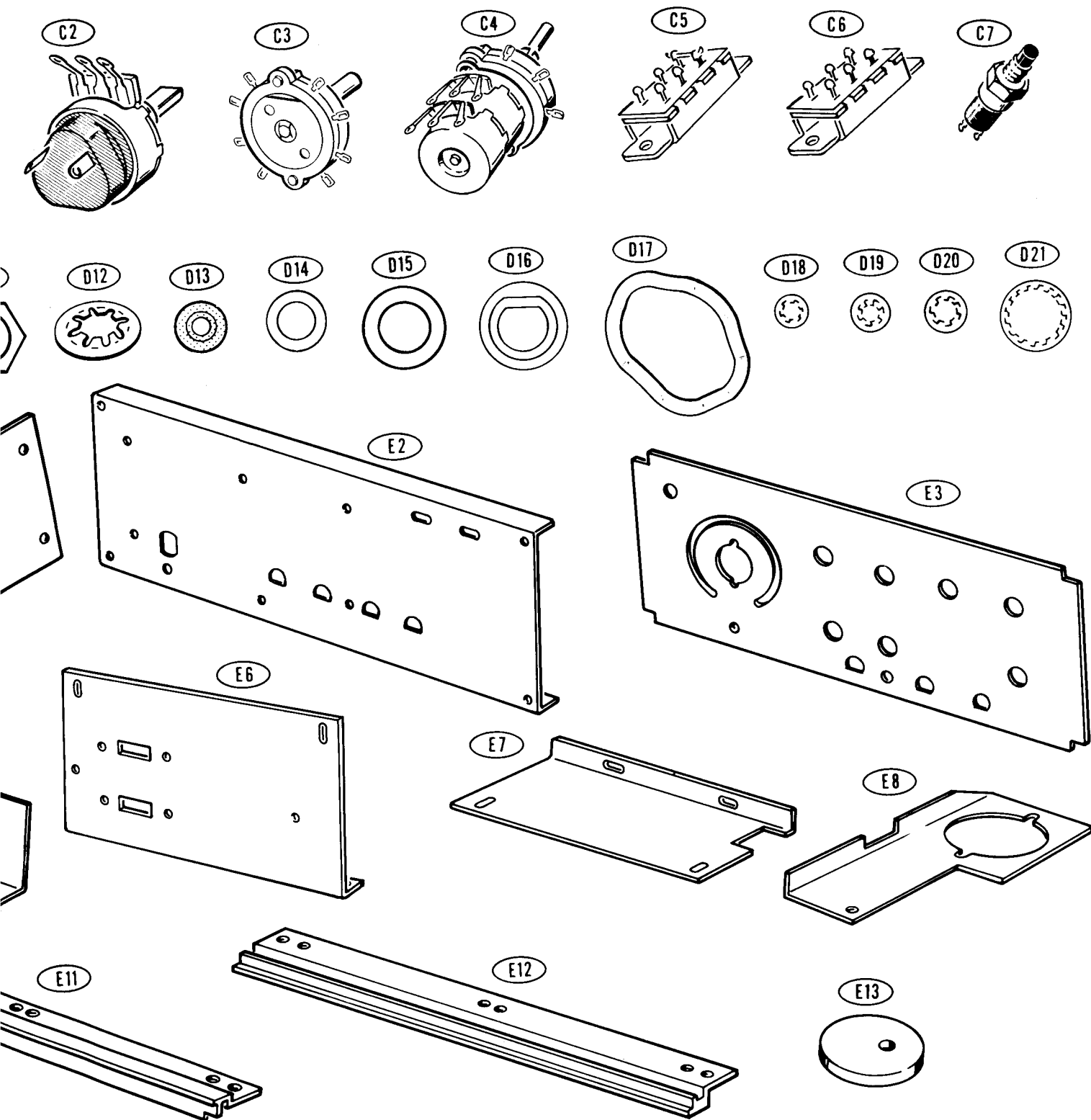
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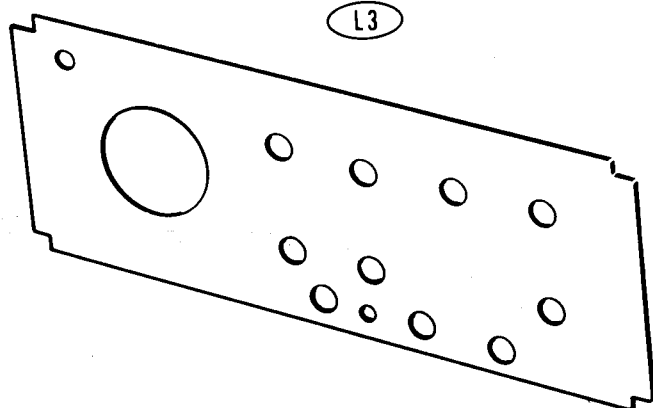
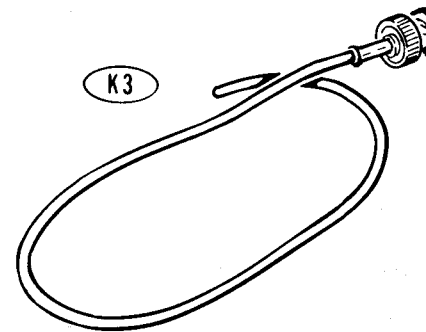
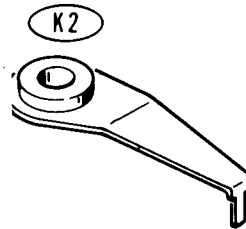
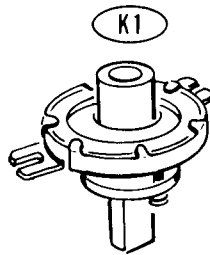
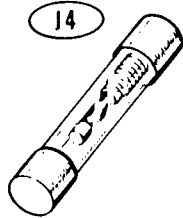
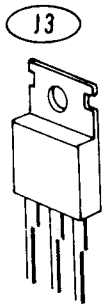
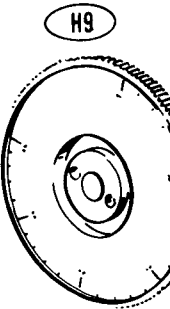
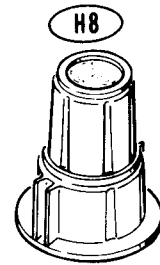
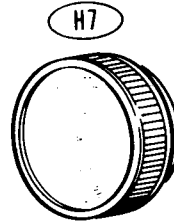
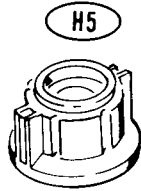
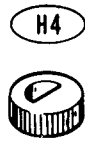
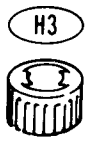
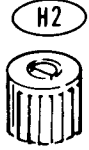
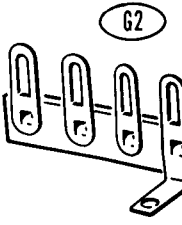
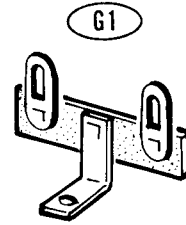
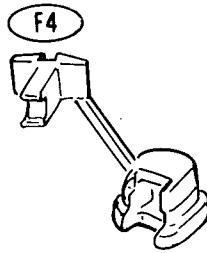
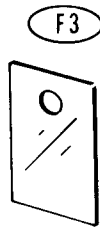
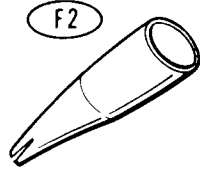
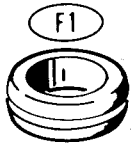
CHASSIS PARTS P



PARTS PICTORIAL

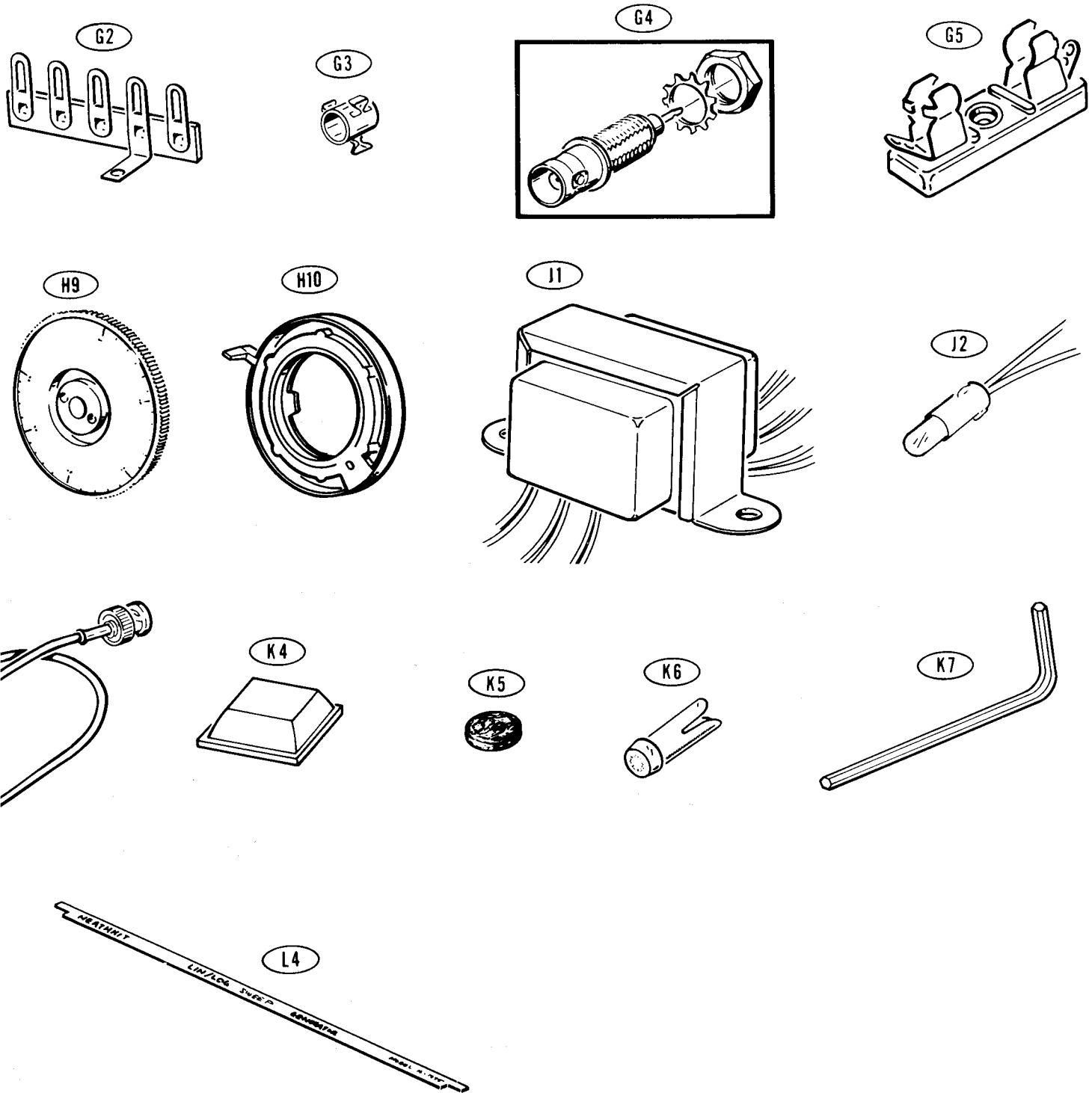


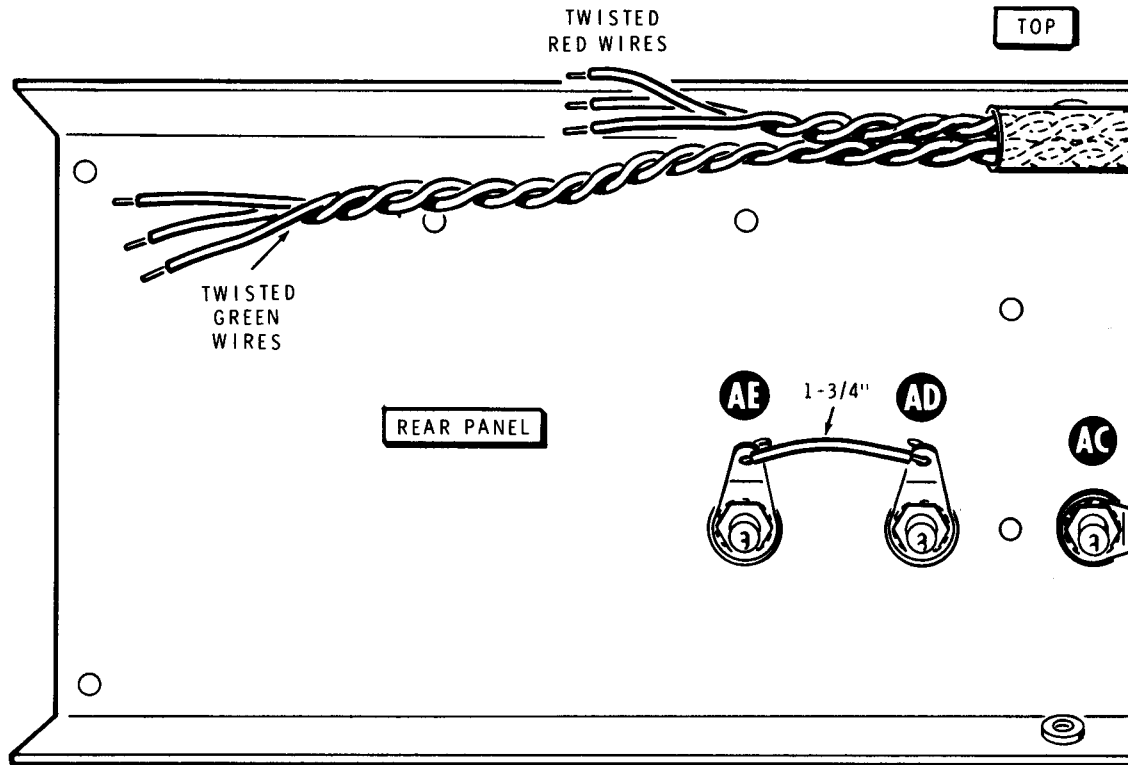
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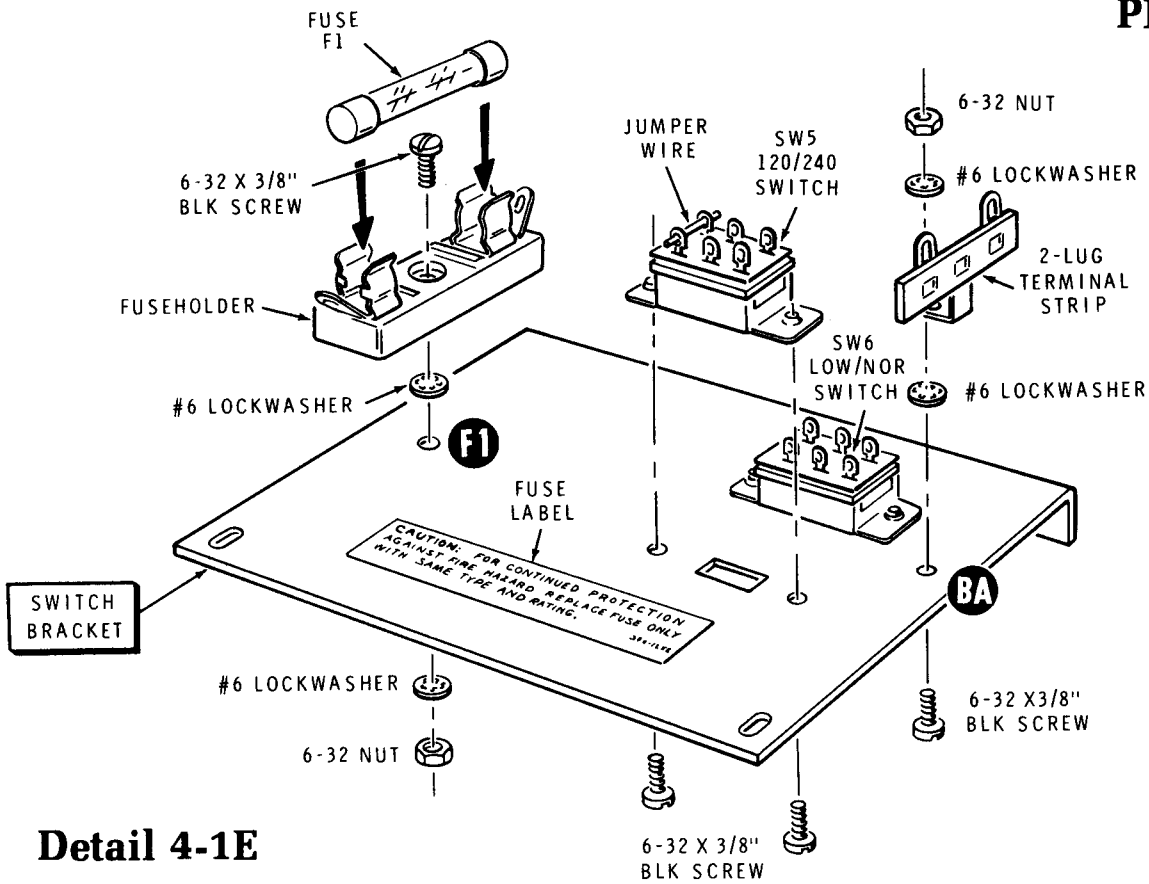
HEATSHIELD

Parts Pictorial (cont'd.)

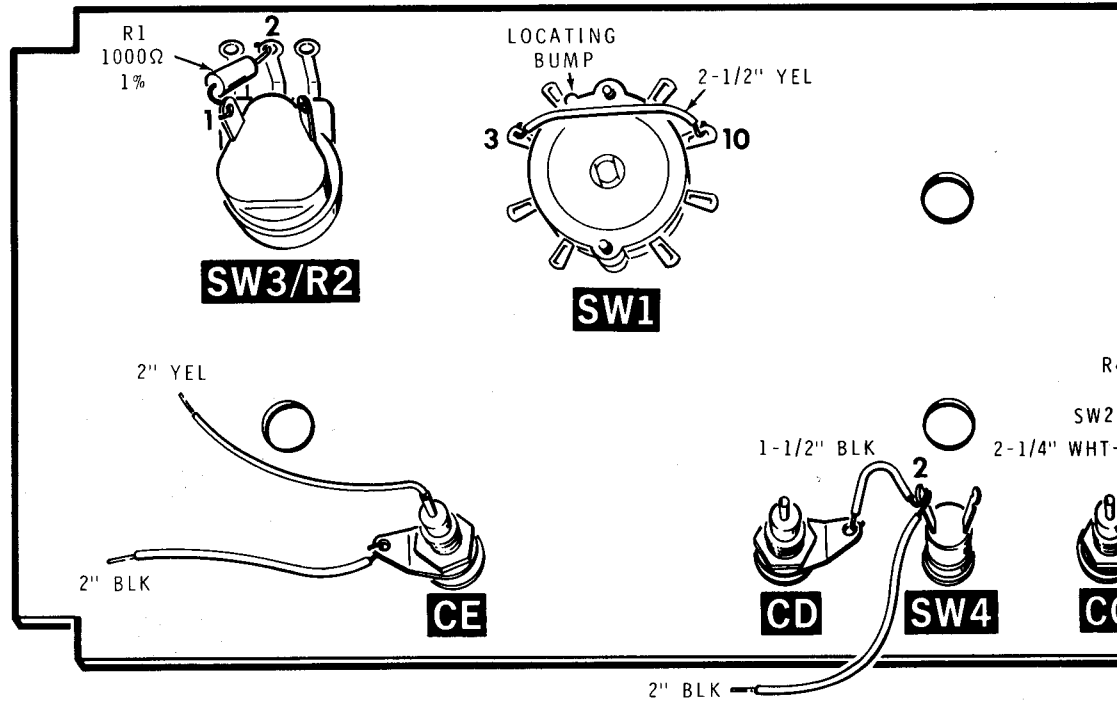




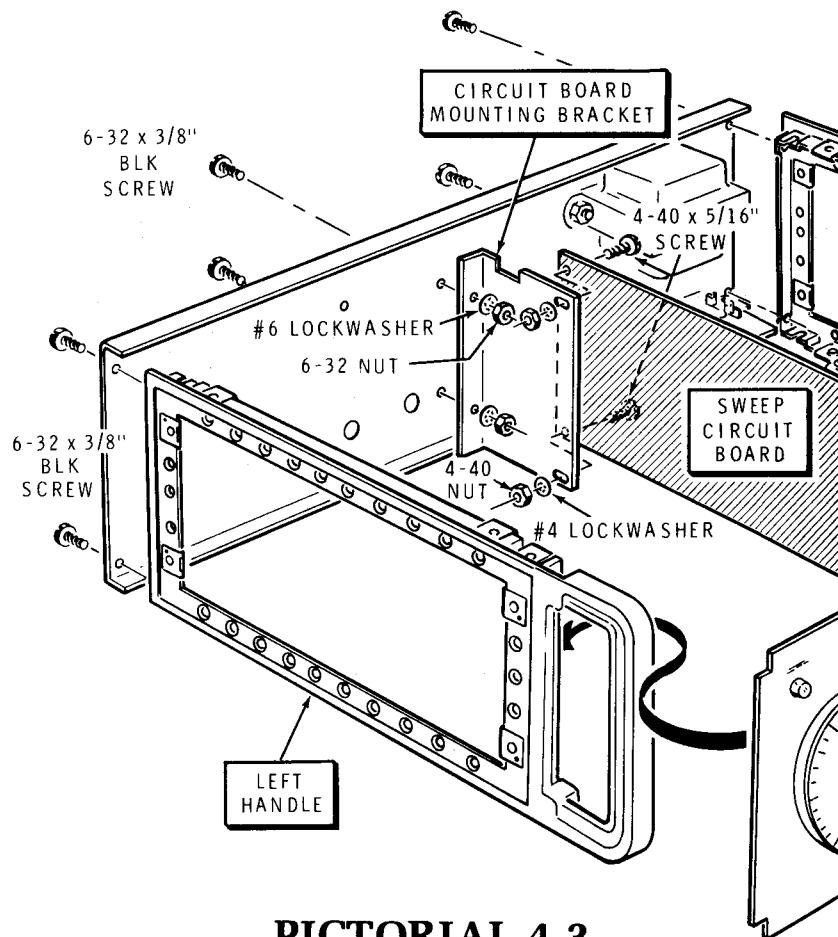
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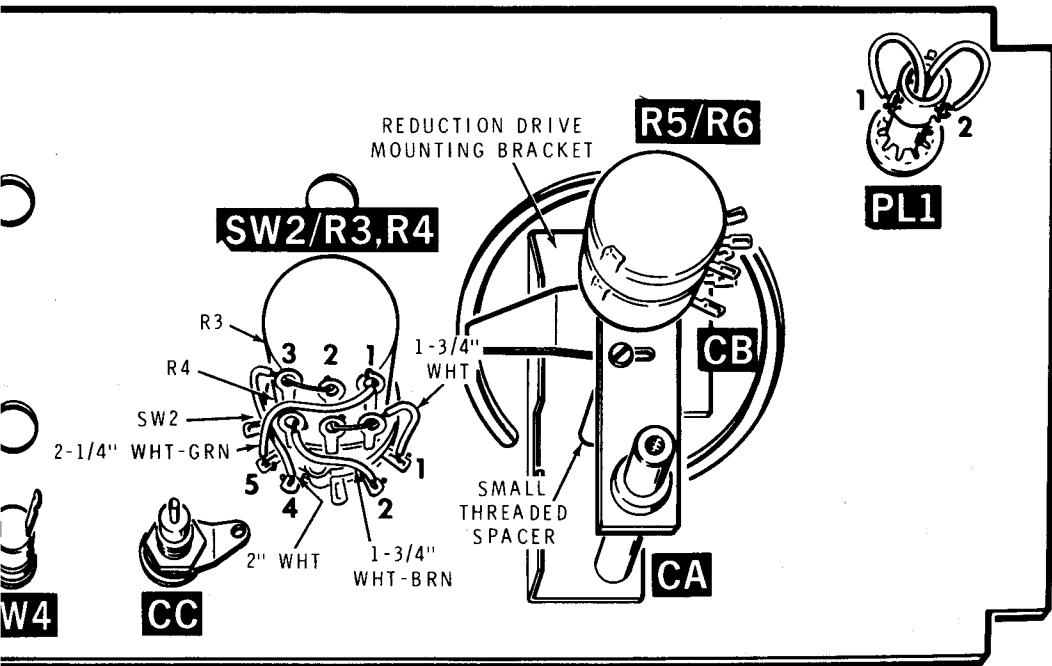
Detail 4-1E



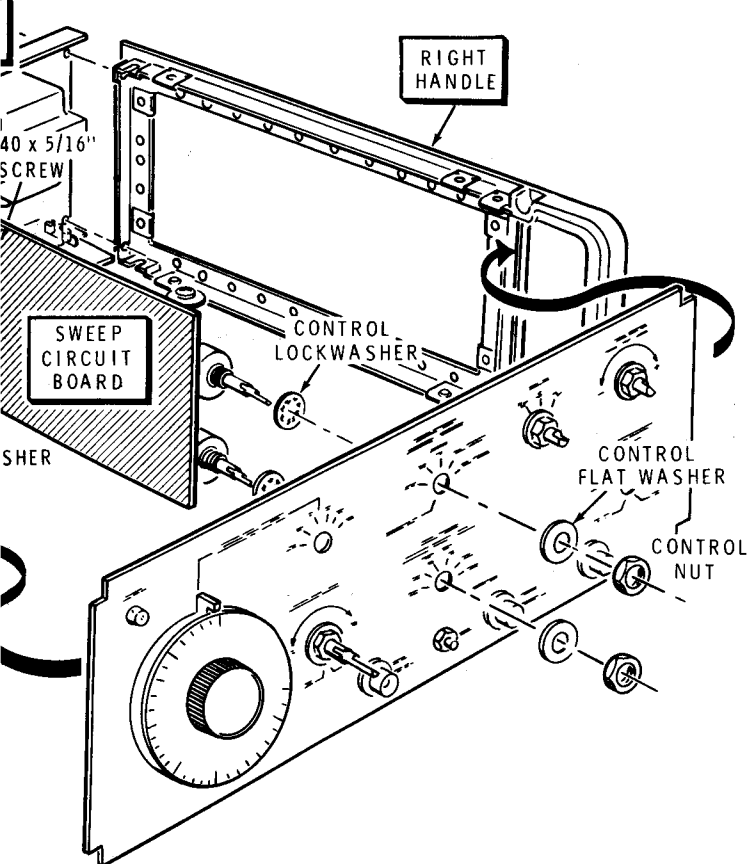
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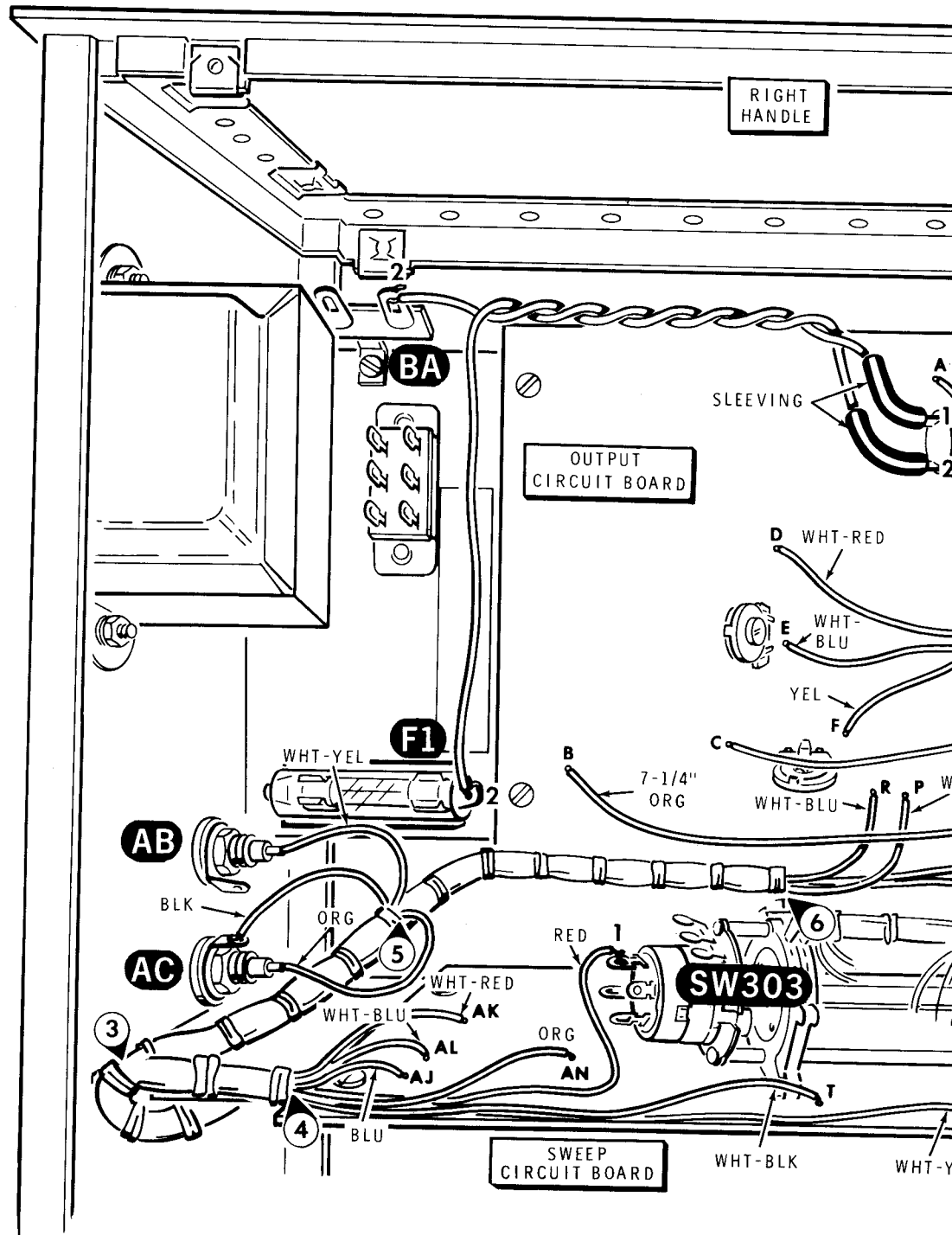


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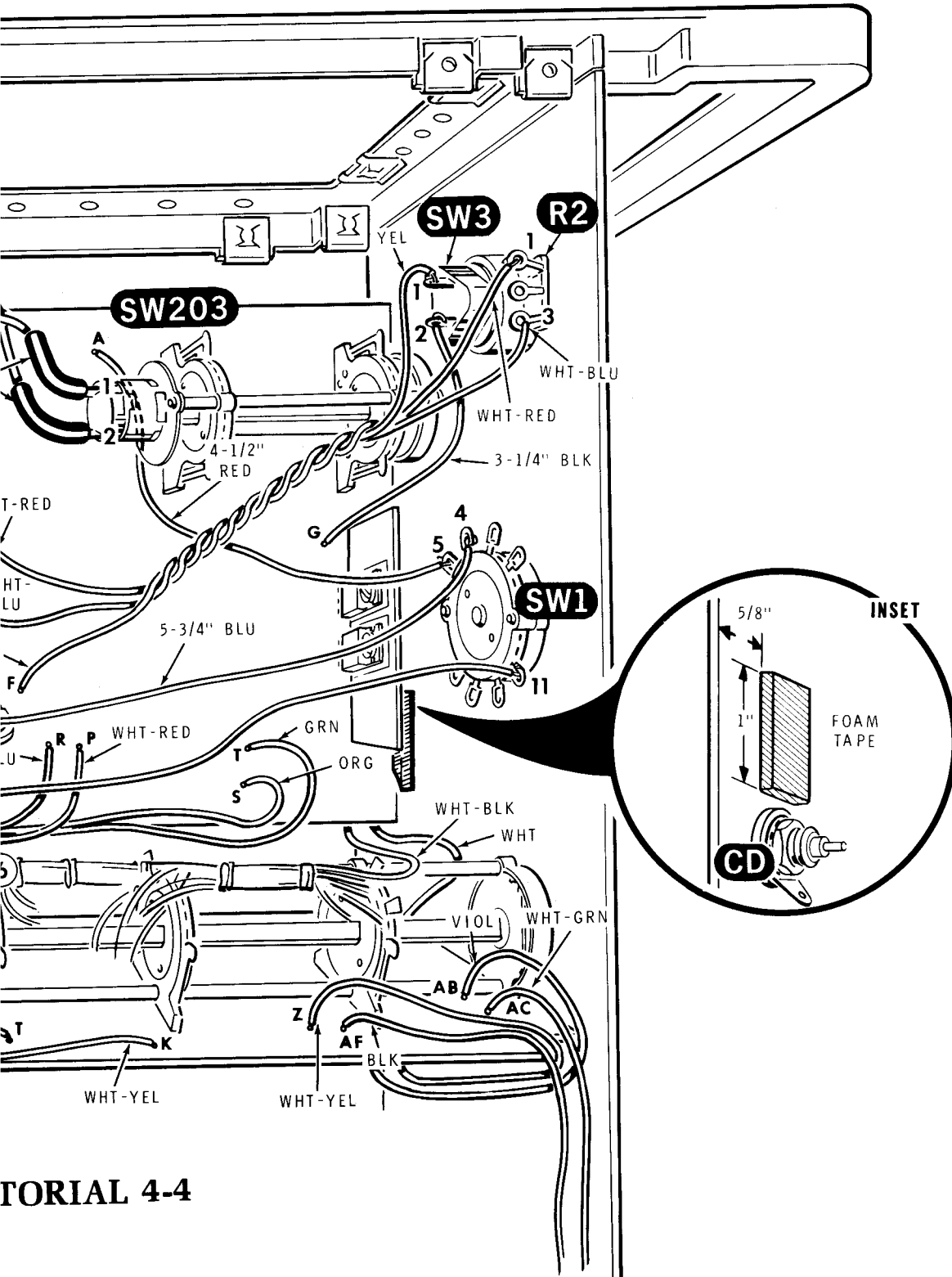


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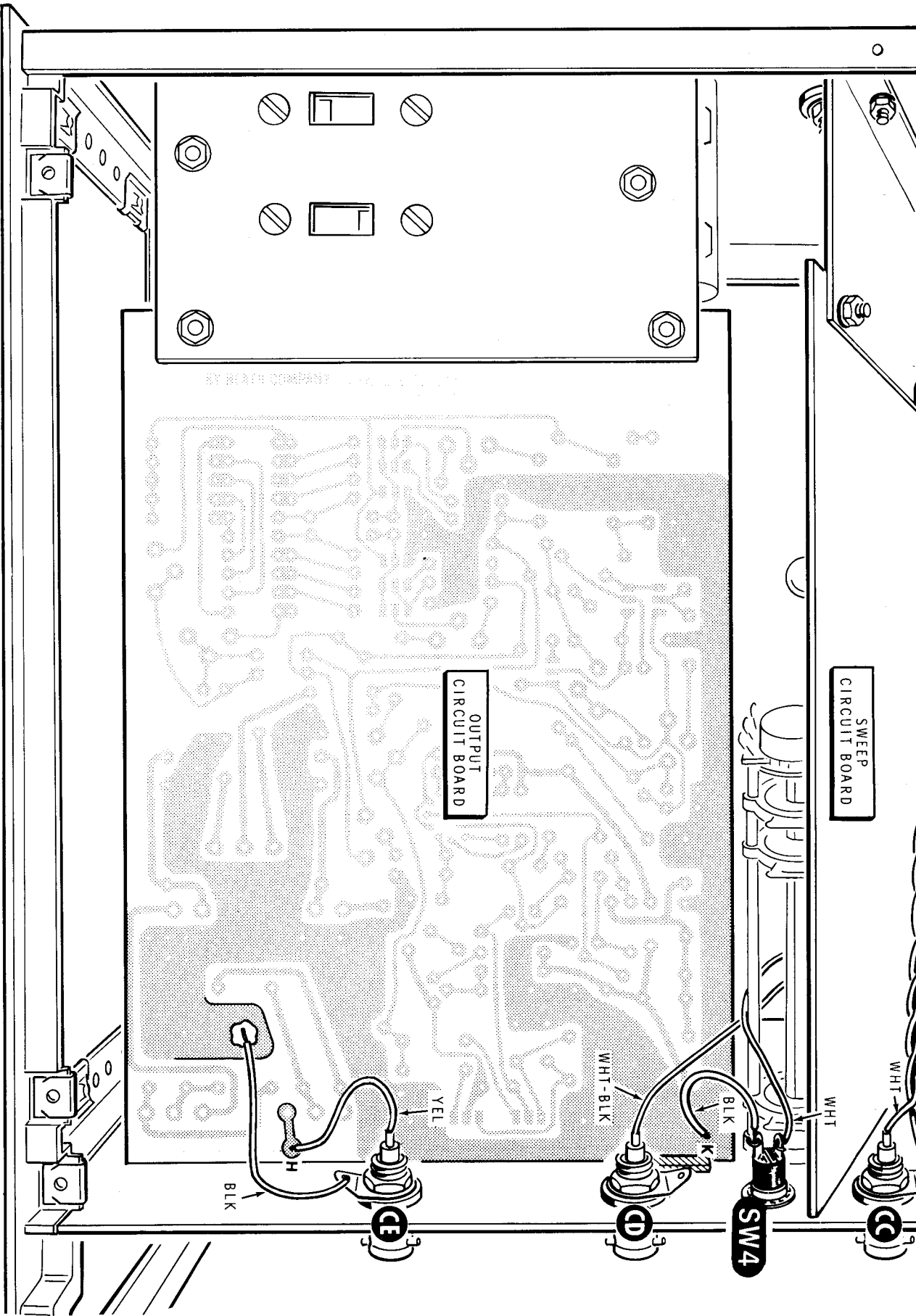




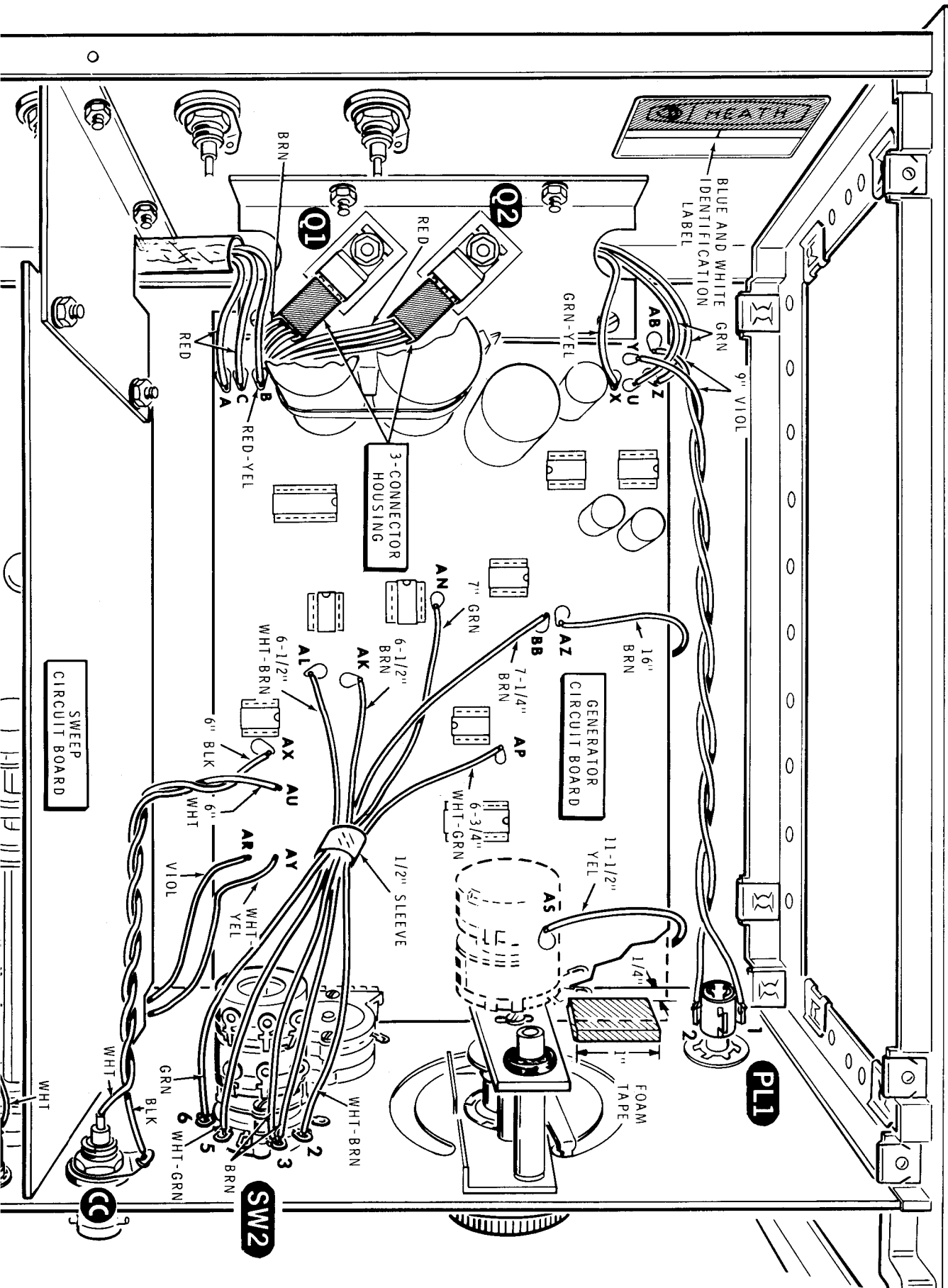
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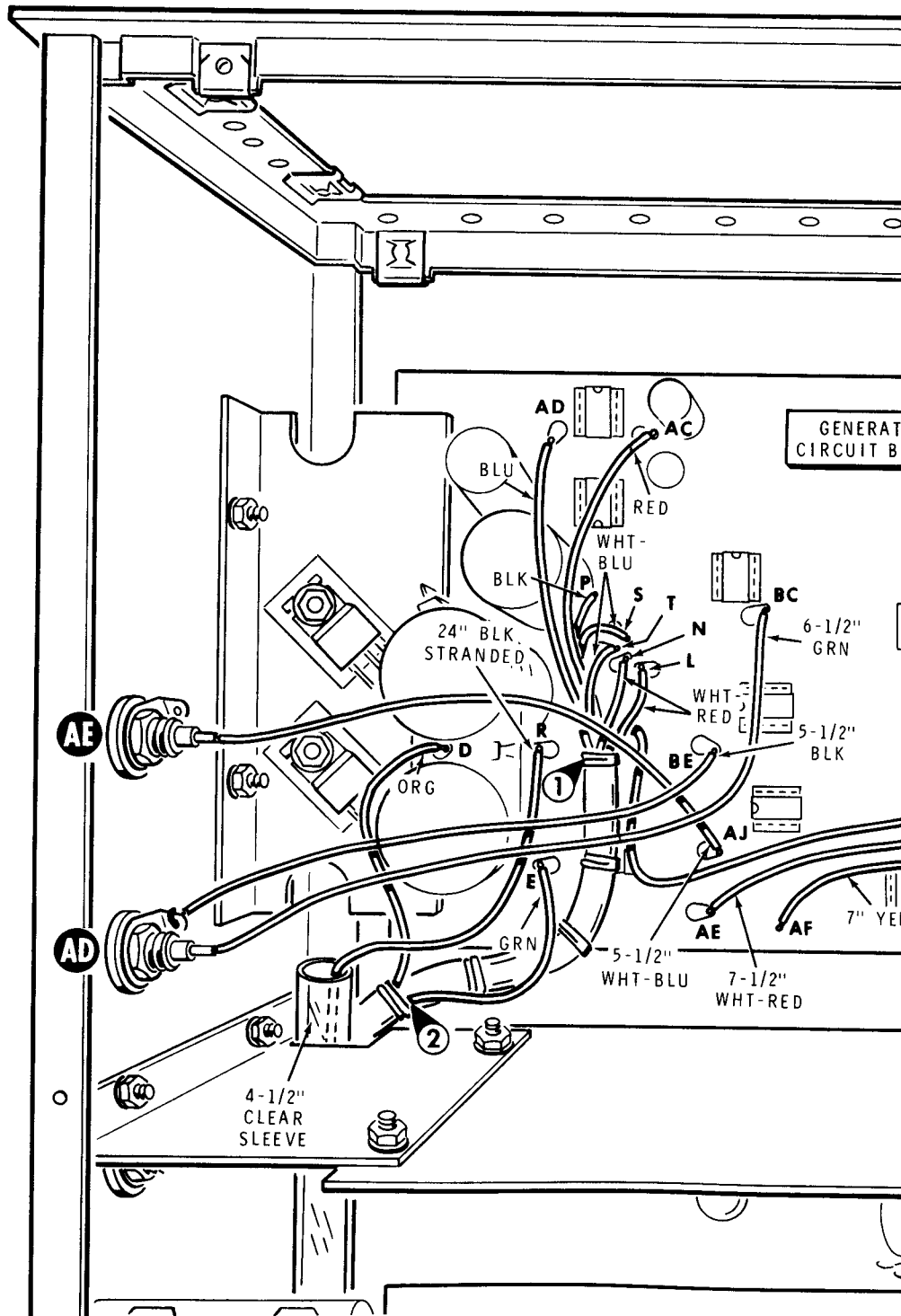


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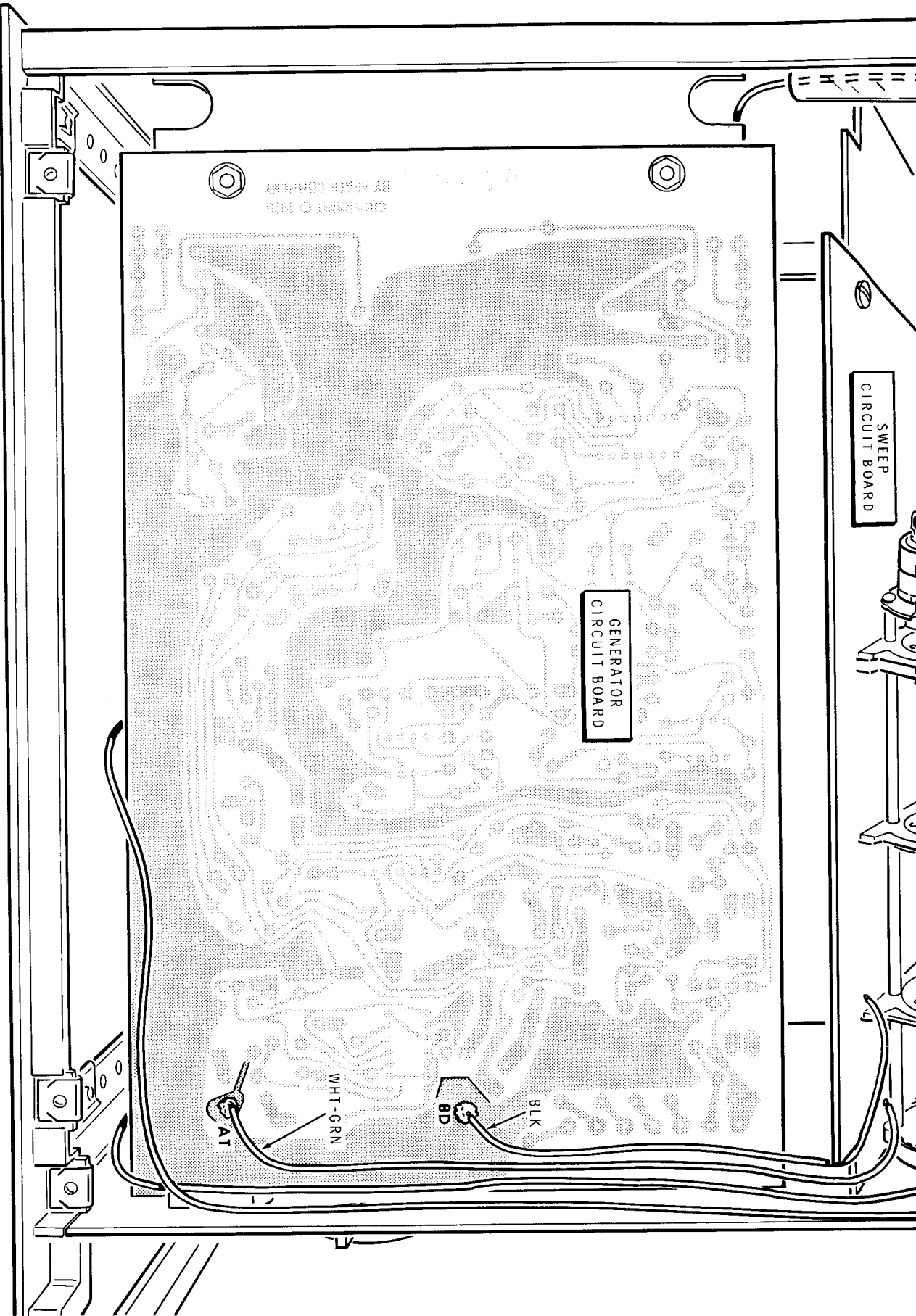


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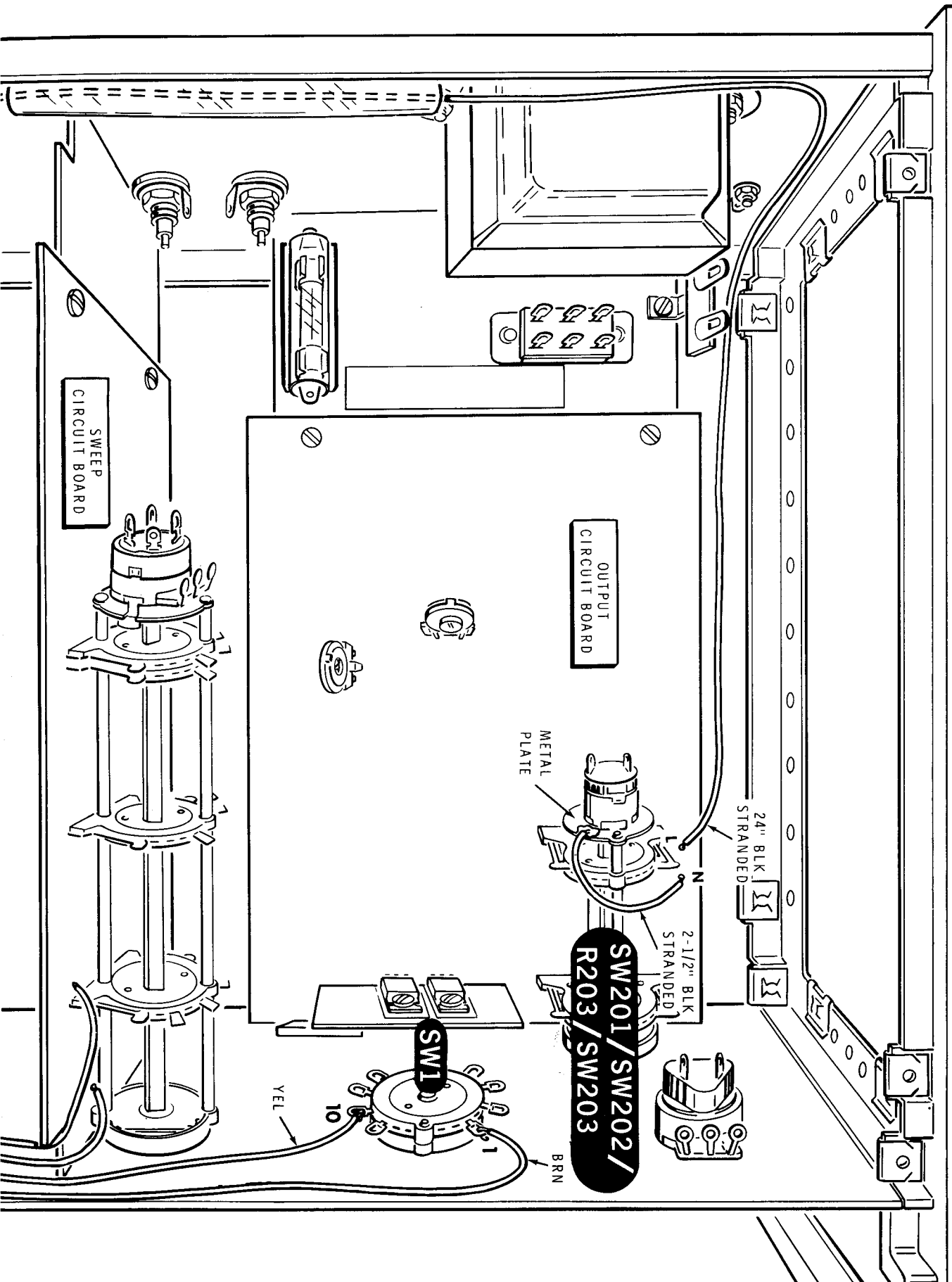


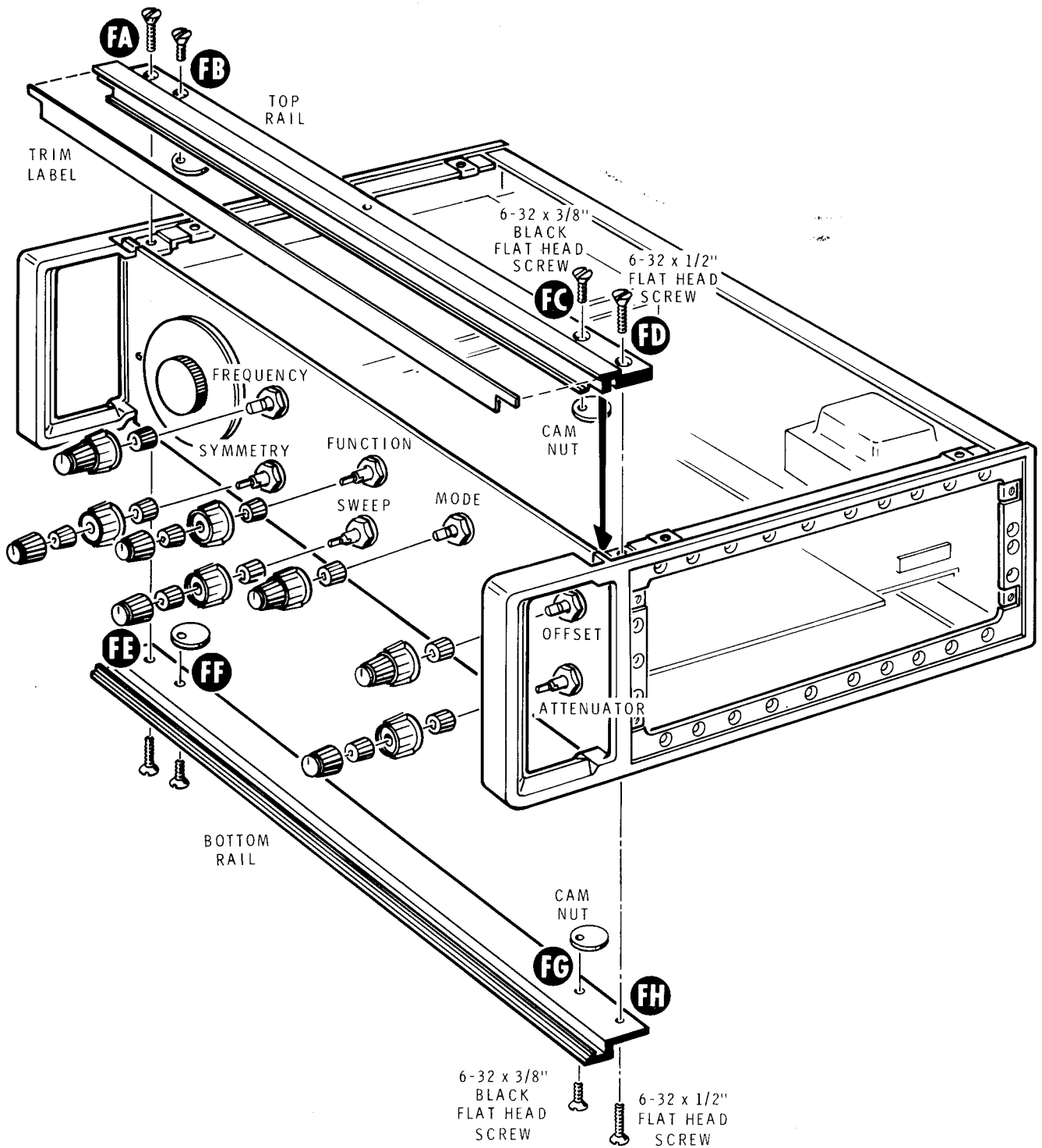


PICTORIAL



PICTORIAL 4-7





PICTORIAL 4-8

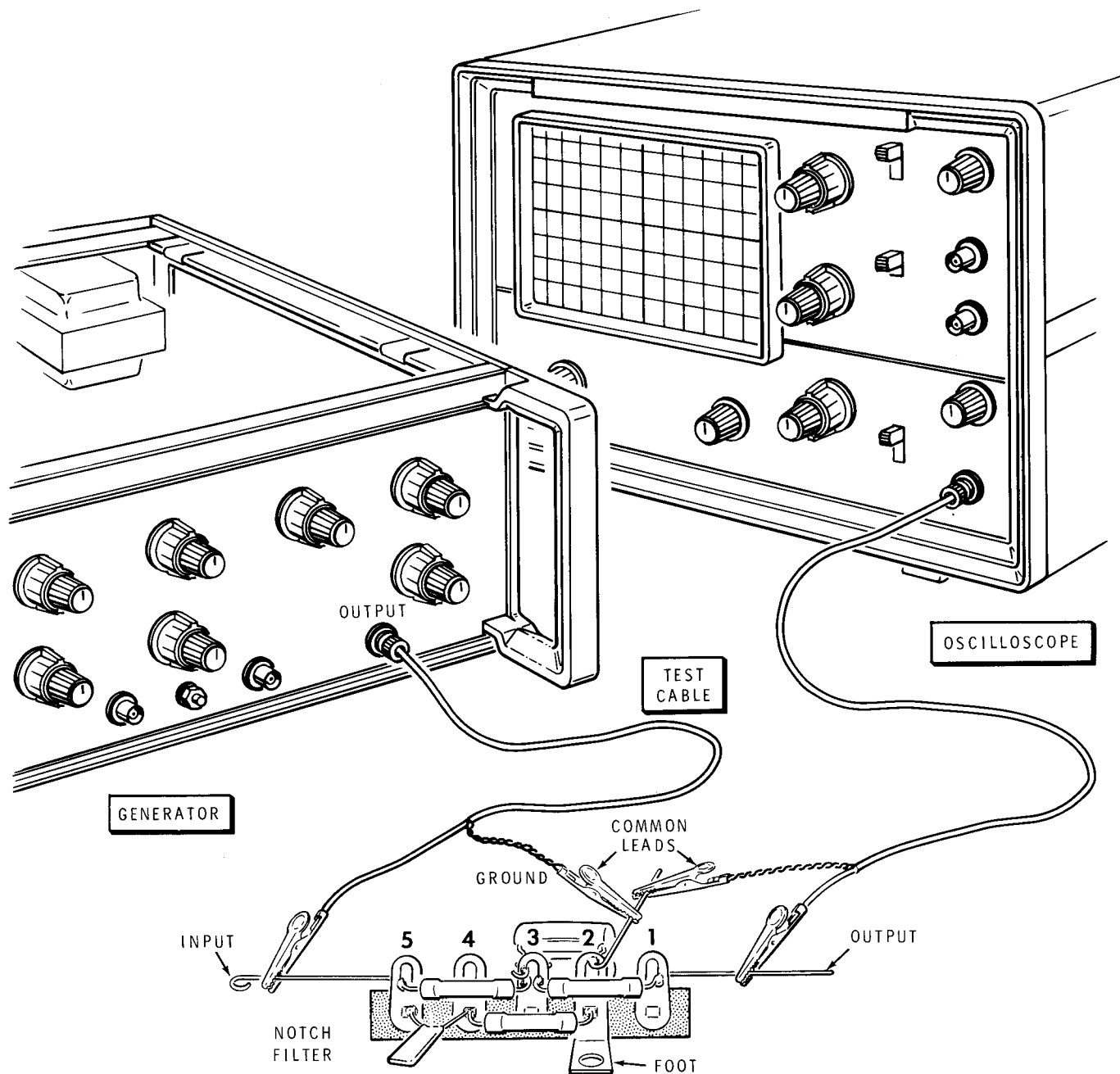


Figure 4

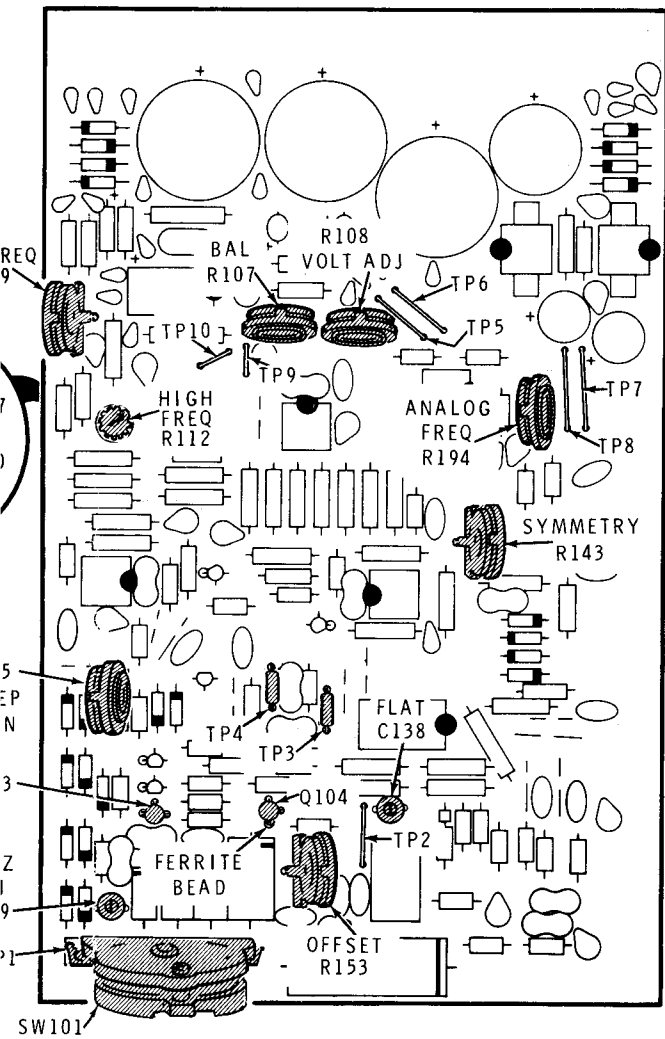
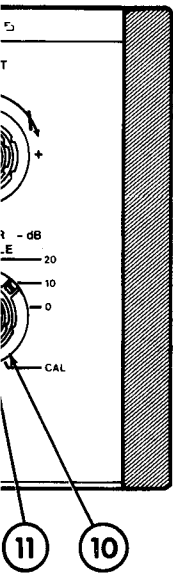


Figure 3

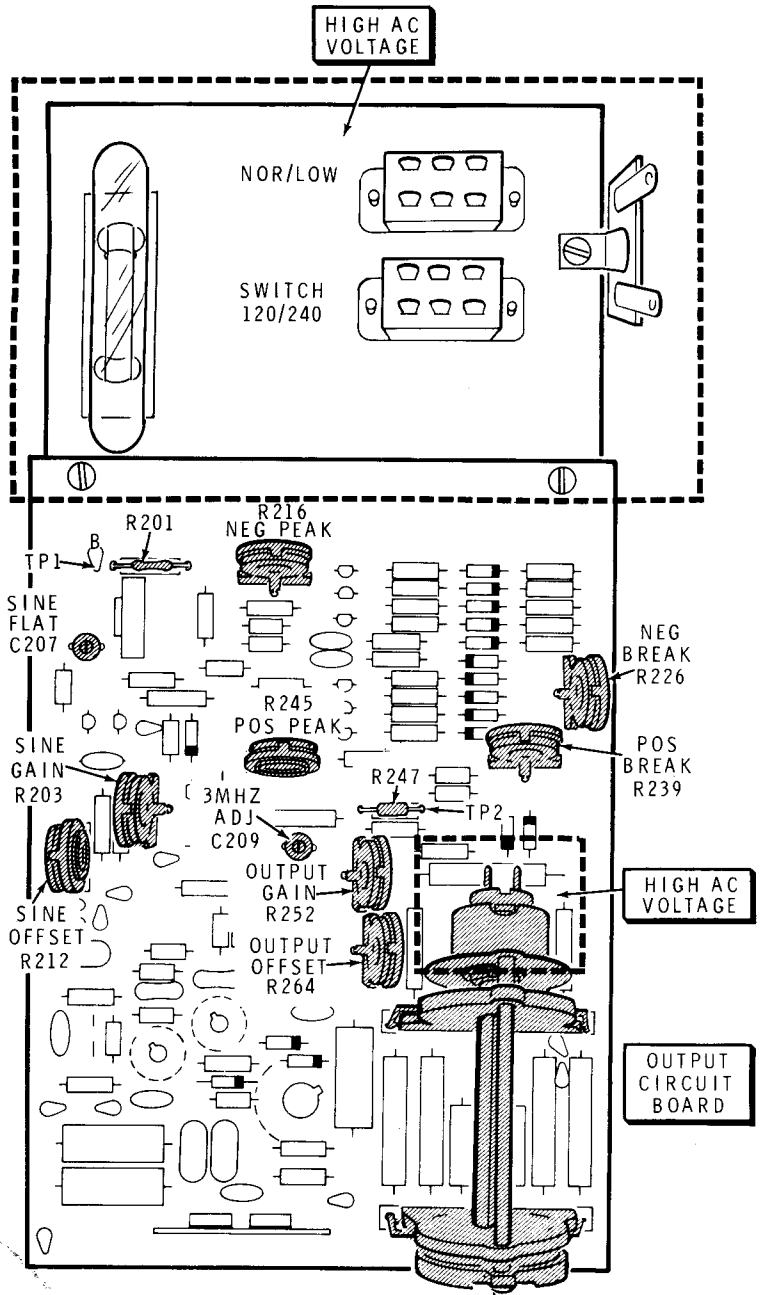
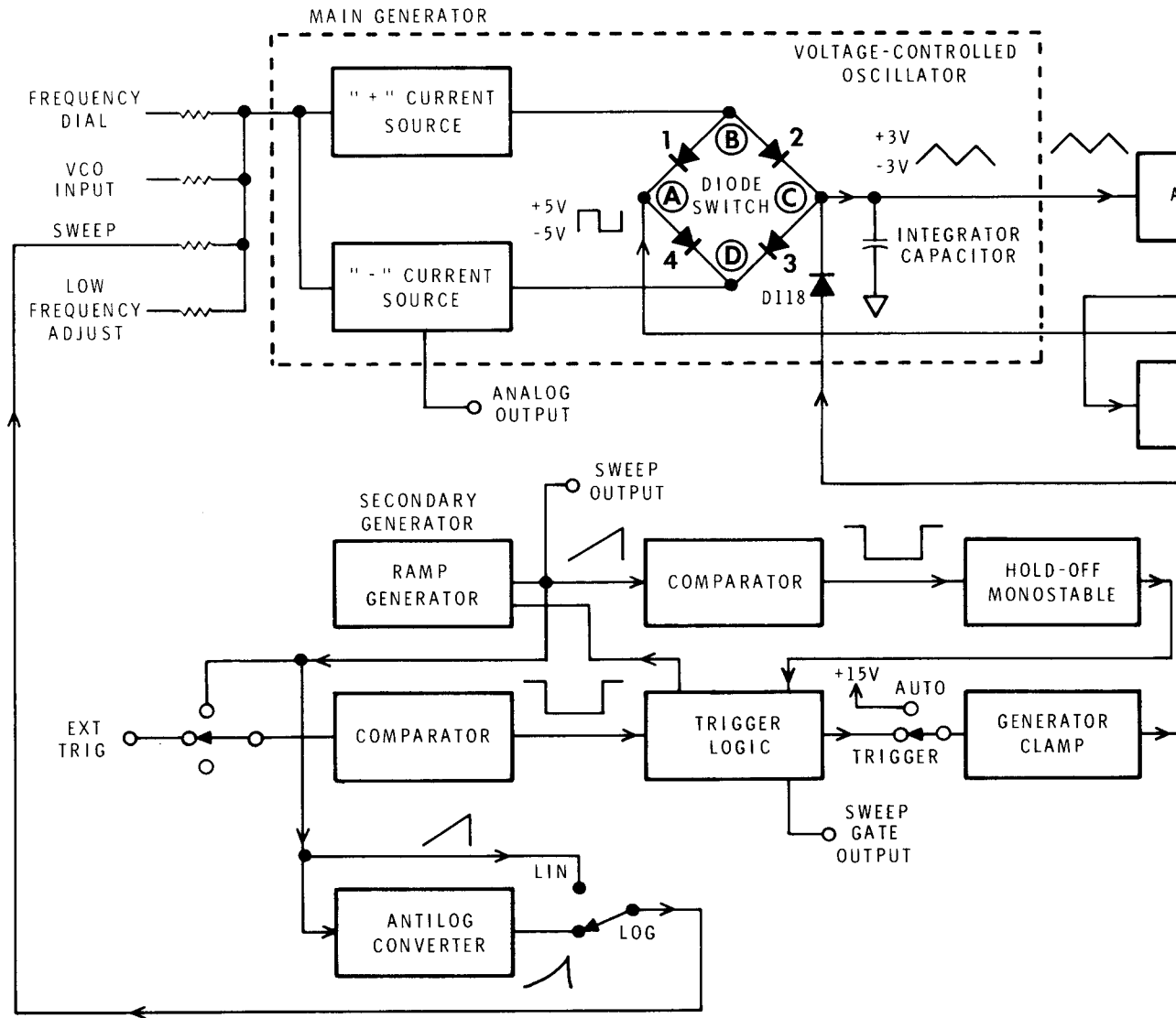
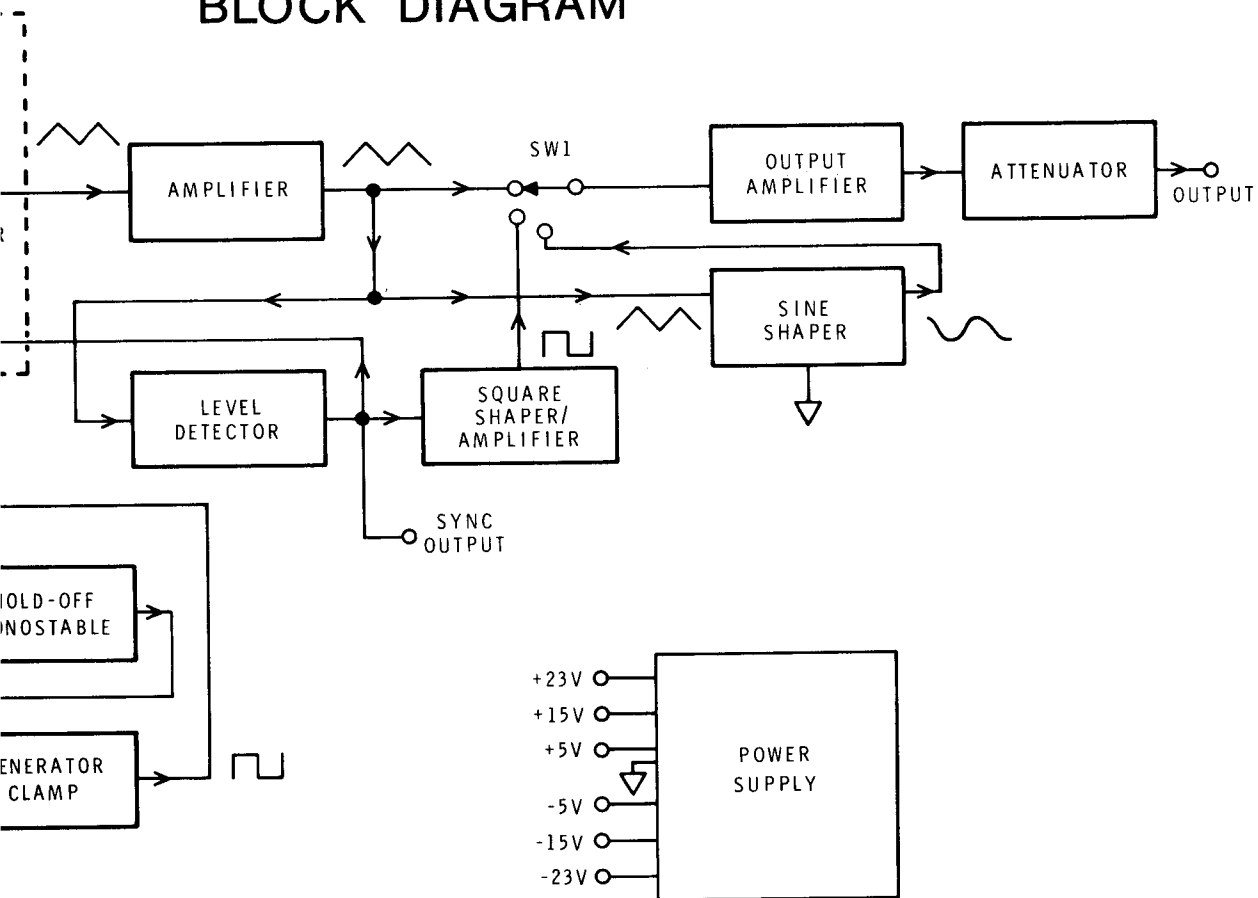


Figure 2

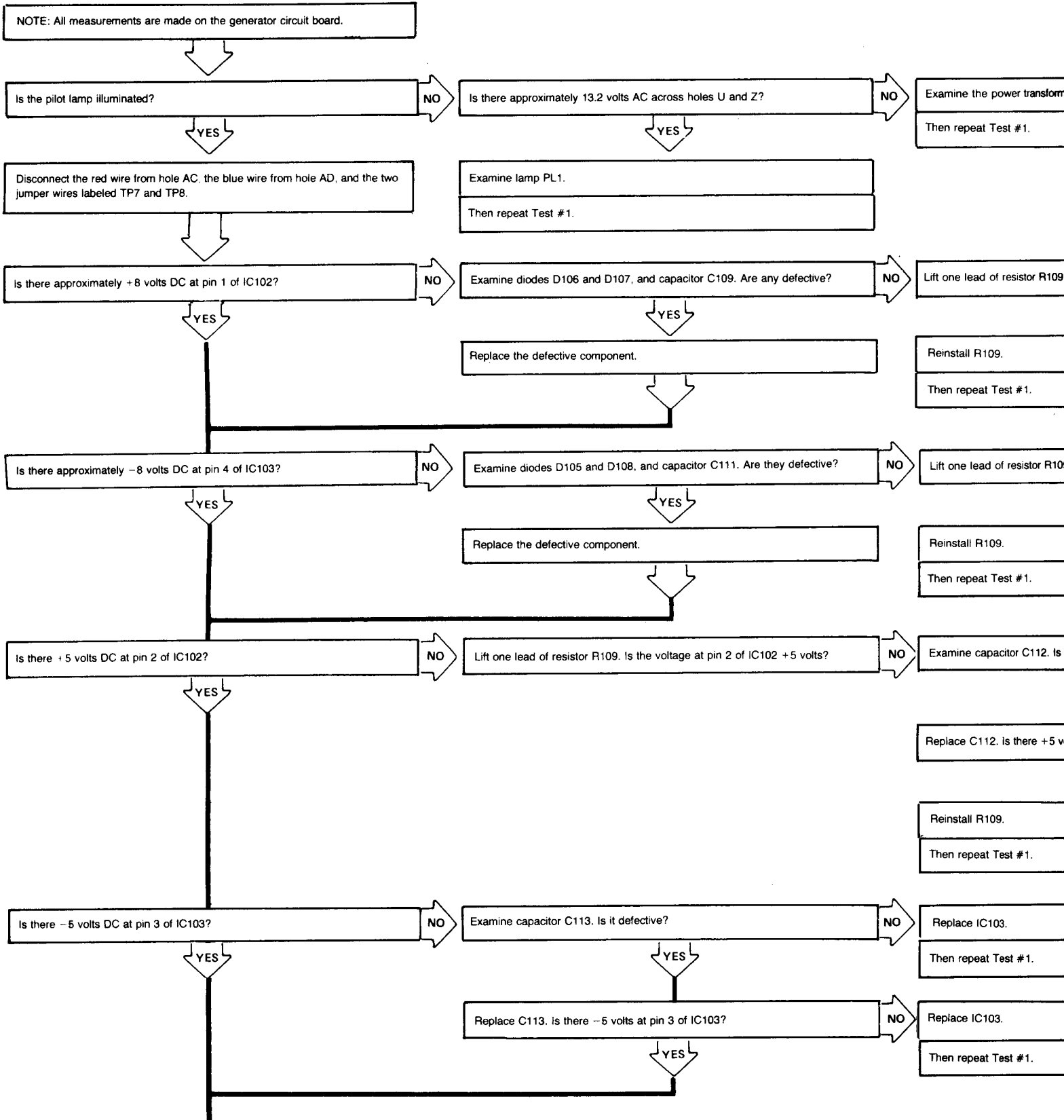


BLOCK DIAGRAM



TEST CHART #1 ±5-VOLT POWER SUPPLY

NOTE: All measurements are made on the generator circuit board.



Examine the power transformer, and line voltage switches SW4 and SW5.
Then repeat Test #1.

Lift one lead of resistor R109. Is the voltage at pin 2 of IC102 + 5 volts?
YES
Reinstall R109.
Then repeat Test #1.

NO
Replace IC102 and reinstall R109.
Then repeat Test #1.

Lift one lead of resistor R109. Is the voltage at pin 2 of IC102 - 2.23 volts?
YES
Reinstall R109.
Then repeat Test #1.

NO
Replace IC103 and reinstall R109.
Then repeat Test #1.

Examine capacitor C112. Is it defective?
YES
Replace C112. Is there +5 volts at pin 2 of IC102?
YES
Reinstall R109.
Then repeat Test #1.

NO
Replace IC102 and reinstall R109.
Then repeat Test #1.

NO
Replace IC102 and reinstall R109.
Then repeat Test #1.

Replace IC103.
Then repeat Test #1.

Replace IC103.
Then repeat Test #1.

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NOTE: Never connect the positive or negative supply to a circuit without its complement supply.

Reconnect the two jumper wires you previously removed, to TP7 and TP8.

Is the supply voltage at TP7 +5 volts DC and -5 volts DC at TP8?

NO

There is a defective component in the generator circuit that is overloading the ± 5 -volt power supply.

YES

Reconnect the red wire to hole AC, and the blue wire to hole AD.

Is the supply voltage at TP7 +5 volts DC and -5 volts at TP8?

NO

There is a defective component in the sweep circuit that is overloading the ± 5 -volt power supply.

YES

The ± 5 -volt power supply is functioning properly.

TEST CHART #2 ±23 AND ±15-VOLT POW

NOTE: All measurements are made on the generator circuit board.

NOTE: When you disconnect a supply line, always disconnect its complement supply line.

Is there +23 volts DC at hole D (orange wire) and -23 volts DC at hole E (green wire)?

NO

Disconnect the orange wire from hole D and the green wire from hole E. Is there +23 volts at hole D and -23 volts at hole E?

NO

Is there approximately 30 volts at hole D and -30 volts at hole E?

YES

YES

There is a defective component in the output circuit that is overloading the ±23-volt power supply. After you correct the problem, reconnect the orange wire at hole D and the green wire at hole E.

Examine capacitors C10 and C11 for the defective component.

The ±23-volt power supply is functioning properly.

Is there +15 volts DC at hole L (white-red wire) and -15 volts DC at hole T (white-blue wire)?

NO

Disconnect the white-red wires at holes L and N, and the white-blue wires from holes T and S. Then remove the jumper wires labeled TP5 and TP6. Also remove the two short jumper wires near BAL control R107. NOTE: These two jumpers are labeled TP9 and TP10 in Figure 3.

YES

The ±15-volt power supply is functioning properly.

Is there +15 volts DC at hole L and -15 volts DC at hole T?

NO

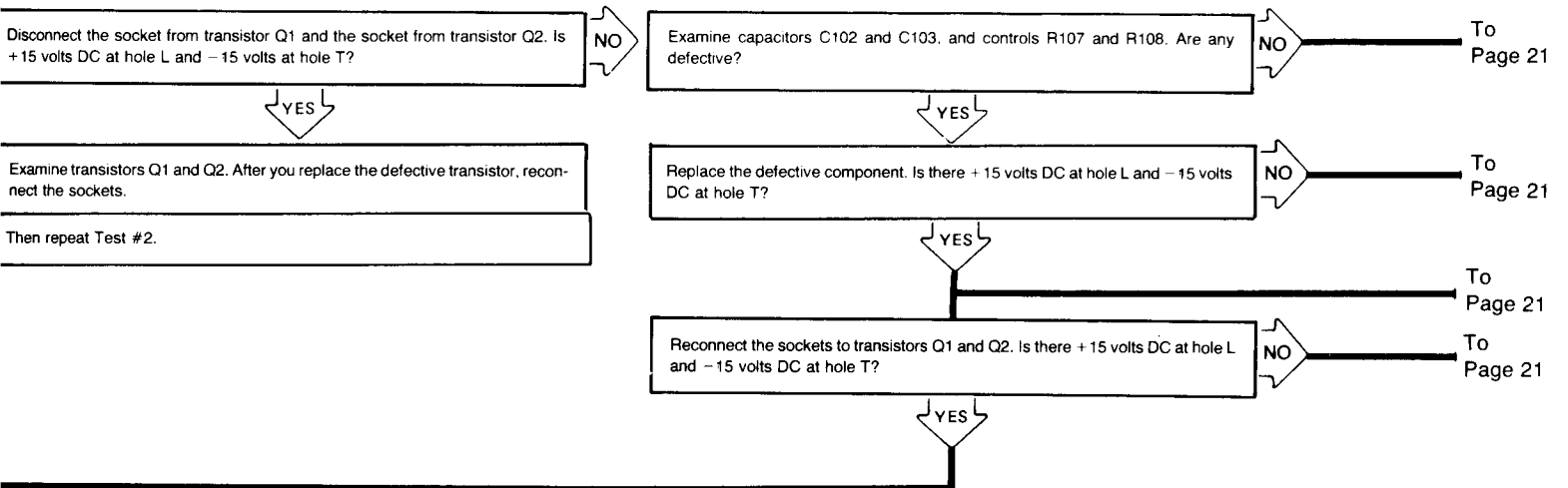
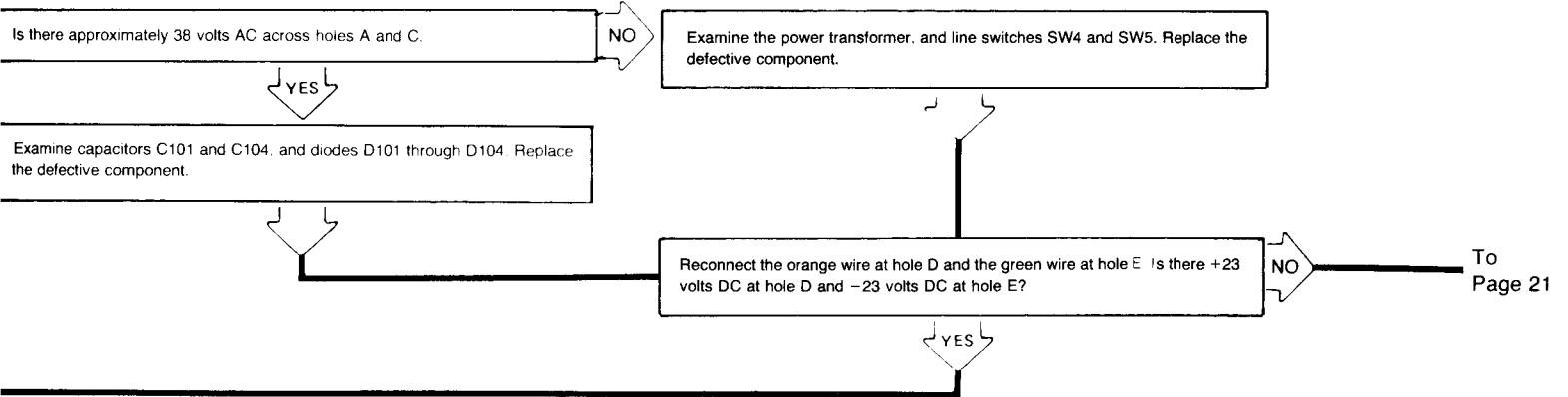
Disconnect the socket from hole L and the socket from hole T. Is there +15 volts DC at hole L and -15 volts DC at hole T?

YES

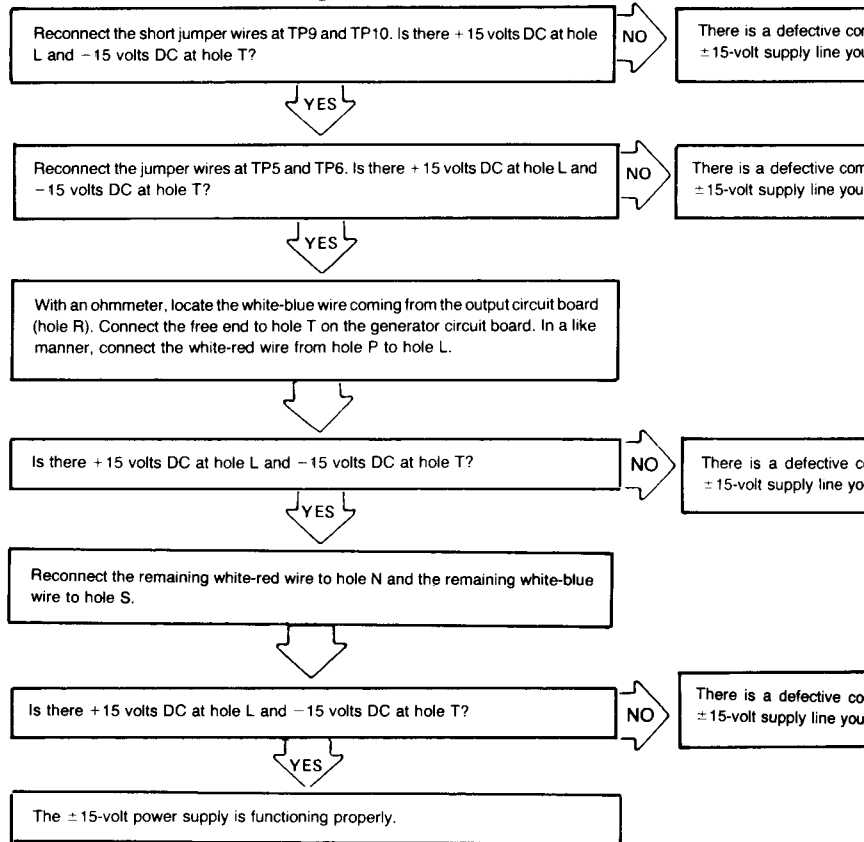
Examine transistors Q1 and Q2 and reconnect the sockets.

Then repeat Test #2.

POWER SUPPLIES



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There is a defective component in the generator circuit that is overloading the ± 15 -volt supply line you connected.

There is a defective component in the generator circuit that is overloading the ± 15 -volt supply line you connected.

There is a defective component in the output circuit that is overloading the ± 15 -volt supply line you connected.

There is a defective component in the sweep circuit that is overloading the ± 15 -volt supply line you connected.

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There is a defective component in the output circuit that is overloading the ± 23 -volt power supply.

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Replace integrated circuit IC101.

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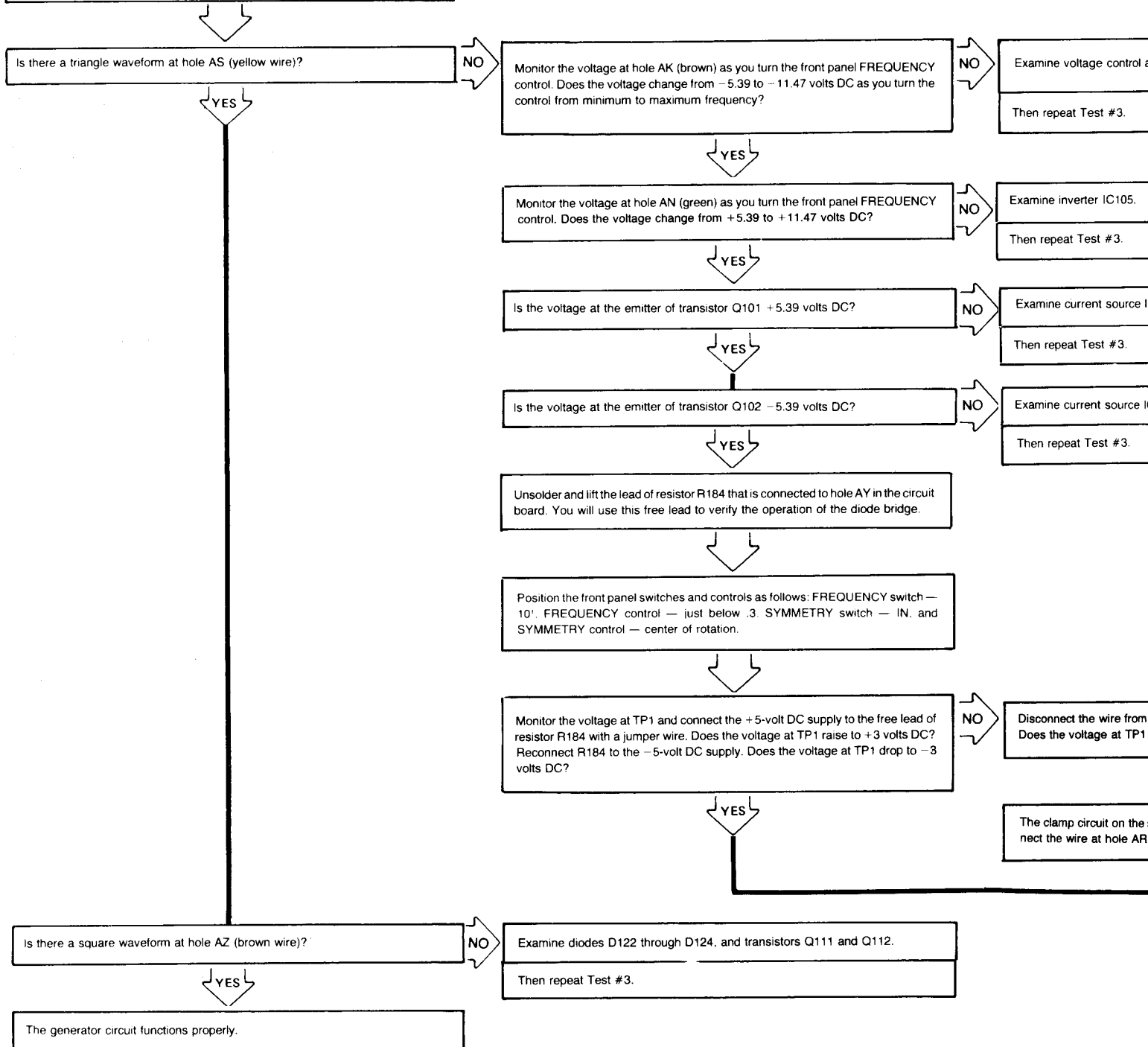
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Examine transistors Q1 and Q2. After you replace the defective transistor, reconnect the sockets.

Then repeat Test #2.

TEST CHART #3 GENERATOR

NOTE: All measurements are made on the generator circuit board, unless otherwise noted.



Examine voltage control amplifier IC104.
Then repeat Test #3.

Examine inverter IC105.
Then repeat Test #3.

Examine current source IC106 and Q101.
Then repeat Test #3.

Examine current source IC107 and Q102.
Then repeat Test #3.

Disconnect the wire from hole AR (violet). Then repeat the previous procedure. Does the voltage at TP1 respond as described?

YES

The clamp circuit on the sweep circuit board is not functioning properly. Reconnect the wire at hole AR. Then refer to Test #6.

NO
Examine the diode switch composed of diodes D109 through D117, and transistor Q103. Then reconnect the violet wire at hole AR.

Alternately connect the +5 and -5-volt DC supplies to resistor R184. Does the voltage at pin 2 of transistor Q105 alternate ± 3 volts DC as you apply ± 5 volts?

NO
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YES
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Examine transistors Q103 and Q104.

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Alternately connect the +5 and -5-volt supplies to resistor R184. Does the voltage at pins 7 and 10 of transistor Q105 alternate ± 3 volts DC?

NO

Examine transistor Q105.

YES

Alternately connect the +5 and -5-volt supplies to resistor R184. Does the voltage at hole AU (white wire) alternate approximately ± 0.9 volts DC?

NO

Alternately connect the +5 and -5-volt supplies to resistor R184. Does the voltage at TP3 alternate between +4.5 volts or greater, and +0.8 volts or less?

NO

YES

YES

Reconnect the free lead of resistor R184.

Then repeat Test #3.

Alternately connect the +5 and -5-volt supplies to resistor R184. Does the voltage at TP4 alternate between +0.8 volts or less, and +4.5 volts or greater?

NO

YES

Altern
voltage

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less?

NO

Examine IC108.

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water?

NO

Alternately connect the +5 and -5-volt supplies to resistor R184. Does the voltage at the collector (C) of transistor Q107 alternate ± 5.6 volts DC?

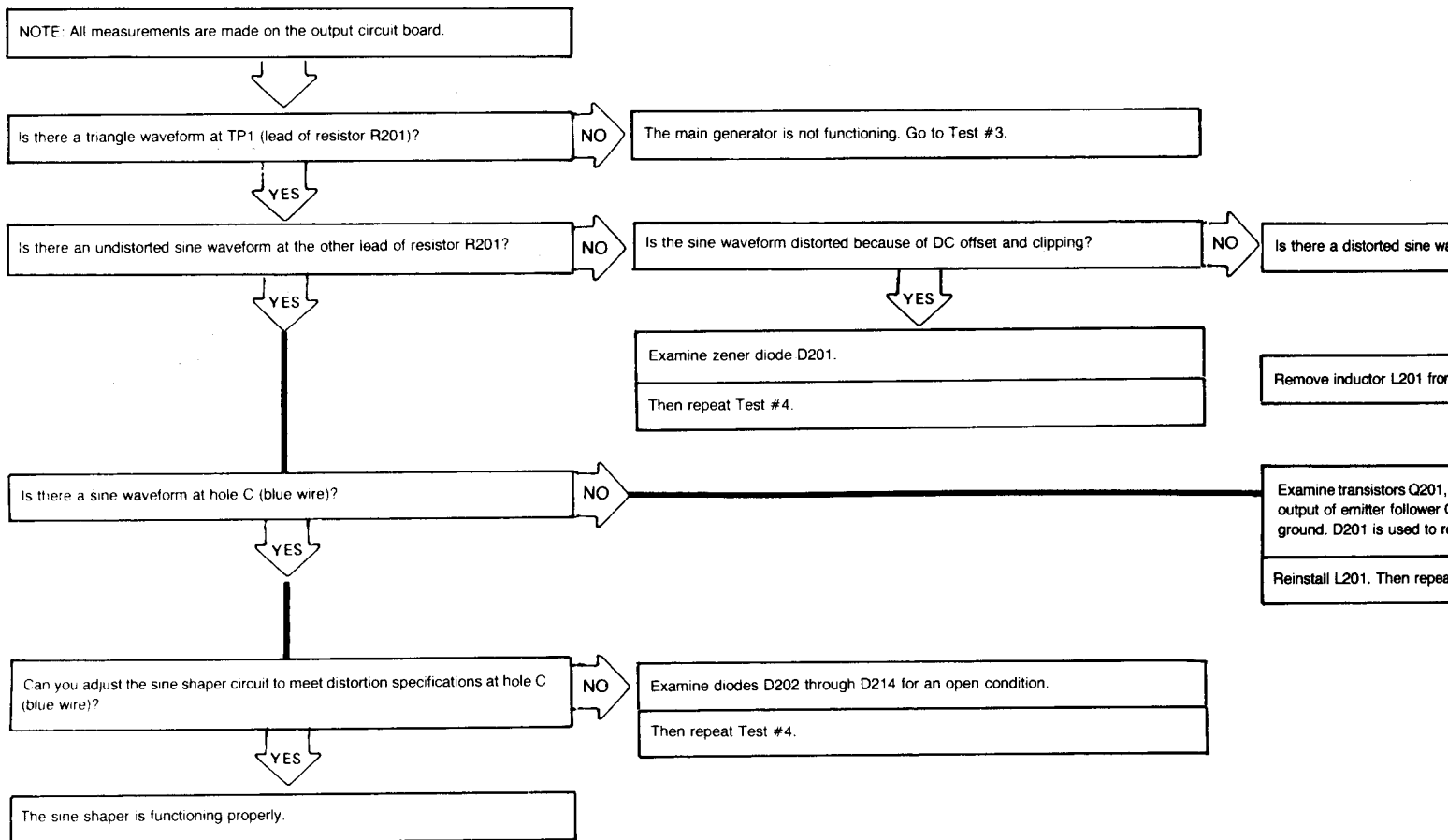
NO

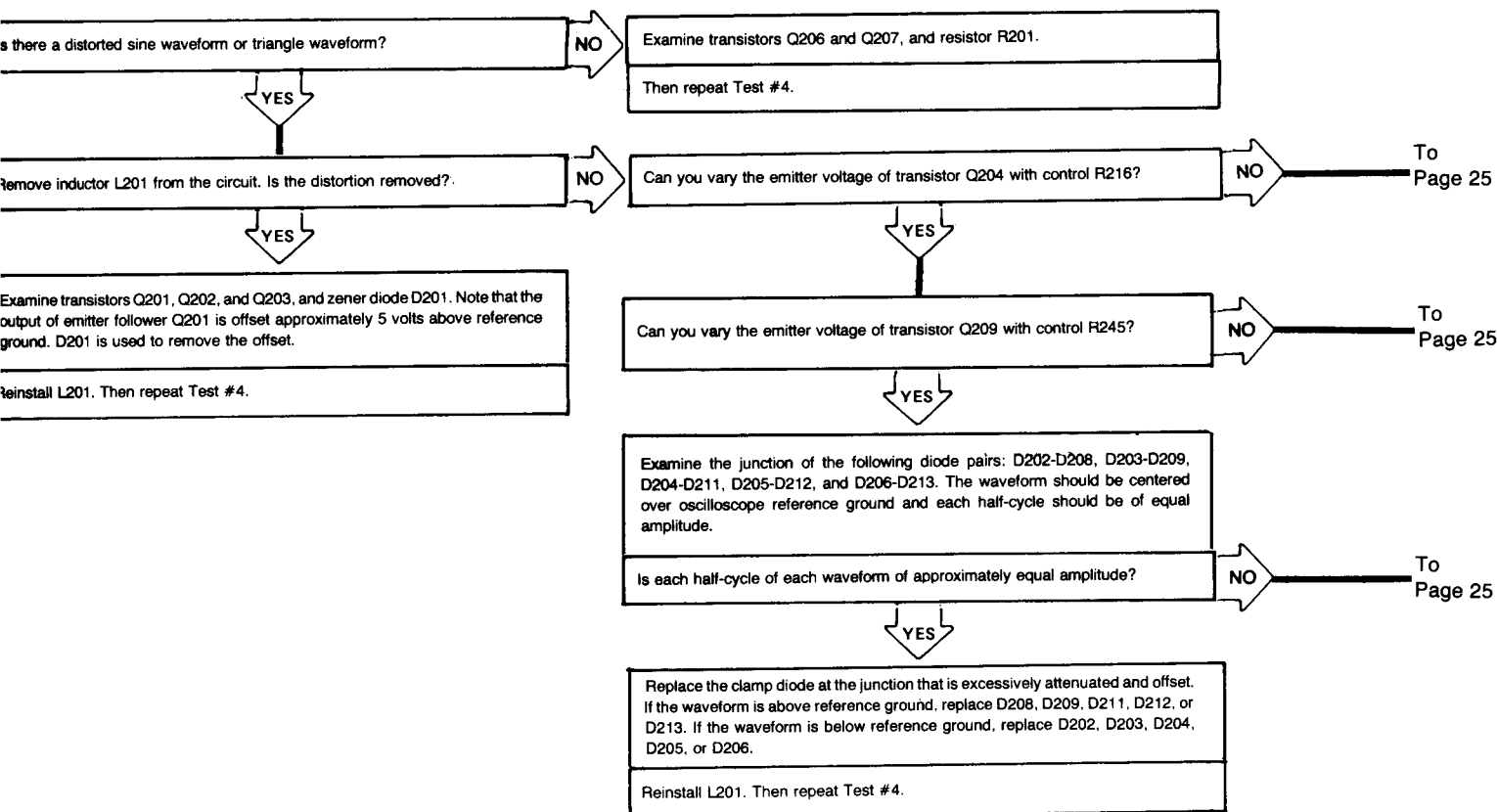
Examine diodes D119 and D121, and transistors Q106, Q107, Q108, and Q109.
Then connect the free lead of resistor R184, and repeat Test #3.

YES

Examine transistors Q108 and Q109.
Then reconnect the free lead of resistor R184, and repeat Test #3.

TEST CHART #4 SINE SHAPER





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Examine transistors Q204 and Q205.
Reinstall L201. Then repeat Test #4.

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Examine transistors Q208 and Q209.
Reinstall L201. Then repeat Test #4.

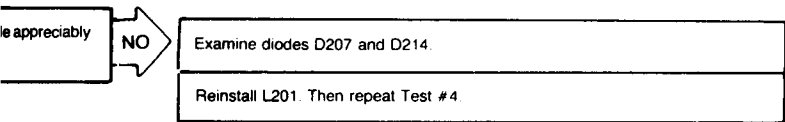
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When you turn control R245 (POS PEAK), is the waveform amplitude appreciably affected?
YES
Replace the positive clamp diode at the junction that is defective: D208, D209, D211, D212, or D213. NOTE: Diodes D207 and D214 can also show similar characteristics.
Reinstall L201. Then repeat Test #4.

NO

When you turn control R216 (NEG PEAK), is the waveform amplitude appreciably affected?
YES
Replace the negative clamp diode at the junction that is defective: D202, D203, D204, D205, or D206. NOTE: Diodes D207 and D214 can also show similar characteristics.
Reinstall L201. Then repeat Test #4.

NO



D202, D203.
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TEST CHART #5 OUTPUT AMPLIFIER

NOTE: All measurements are made on the output circuit board, unless otherwise specified.

NOTE: Because the output amplifier circuit is composed of DC coupled amplifiers with feedback, fault isolation will be difficult. A small imbalance in the circuit can cause a large imbalance at the output. In addition, a defective device can cause large deviations throughout the circuit.

Is there a sine waveform at TP2 with an amplitude of approximately 6 volts peak-to-peak? NO

If no signal is present, refer to Test #3 and verify the operation of the generator.

YES

Is there a sine waveform at the junction of resistors R269, R271, and R275 with an amplitude of approximately 20 volts peak-to-peak? NO

Turn the FUNCTION switch to GATE, and the TRIG LEVEL control fully clockwise.

YES

Is the voltage across resistor R273 approximately 6.15 volts DC? NO

Examine zener diode
Then turn the FUNCT

YES

Is the voltage at hole F 0 volts? NO

Examine the OFFSET
Then turn the FUNCT

YES

Is the DC voltage at pin 12 within 5% of the DC voltage at pin 8 of transistor Q211?
NOTE: Pin 12 is at the case tab, and the pin numbers decrease as you count counterclockwise. NO

Examine transistor Q
Then turn the FUNCT

YES

Is the DC voltage at the junction of resistors R265, R266, and R267 approximately 0.7 volts above the DC voltage at pin 12 of transistor Q211? NO

Examine transistors C
Then turn the FUNCT

YES

Monitor the voltage at the junction of resistors R269, R271, and R275. Can you adjust control R264 to produce approximately 0 volts DC? NO

Examine diodes D216
Then turn the FUNCT

YES

Turn the FUNCTION switch to LINEAR SWEEP, the SWEEP switch to 1 SEC, and the SWEEP VARIABLE control fully clockwise (CAL).

Is there a sine waveform at the OUTPUT connector with an amplitude of approximately 20 volts peak-to-peak? NO

Examine the attenuator network.
Then repeat Test #5.

YES

The output amplifier is functioning properly.

Examine zener diode D215 and transistor Q216.

Then turn the FUNCTION switch to CW and repeat Test # 5.

Examine the OFFSET switch.

Then turn the FUNCTION switch to CW and repeat Test # 5.

Examine transistor Q211.

Then turn the FUNCTION switch to CW and repeat Test # 5.

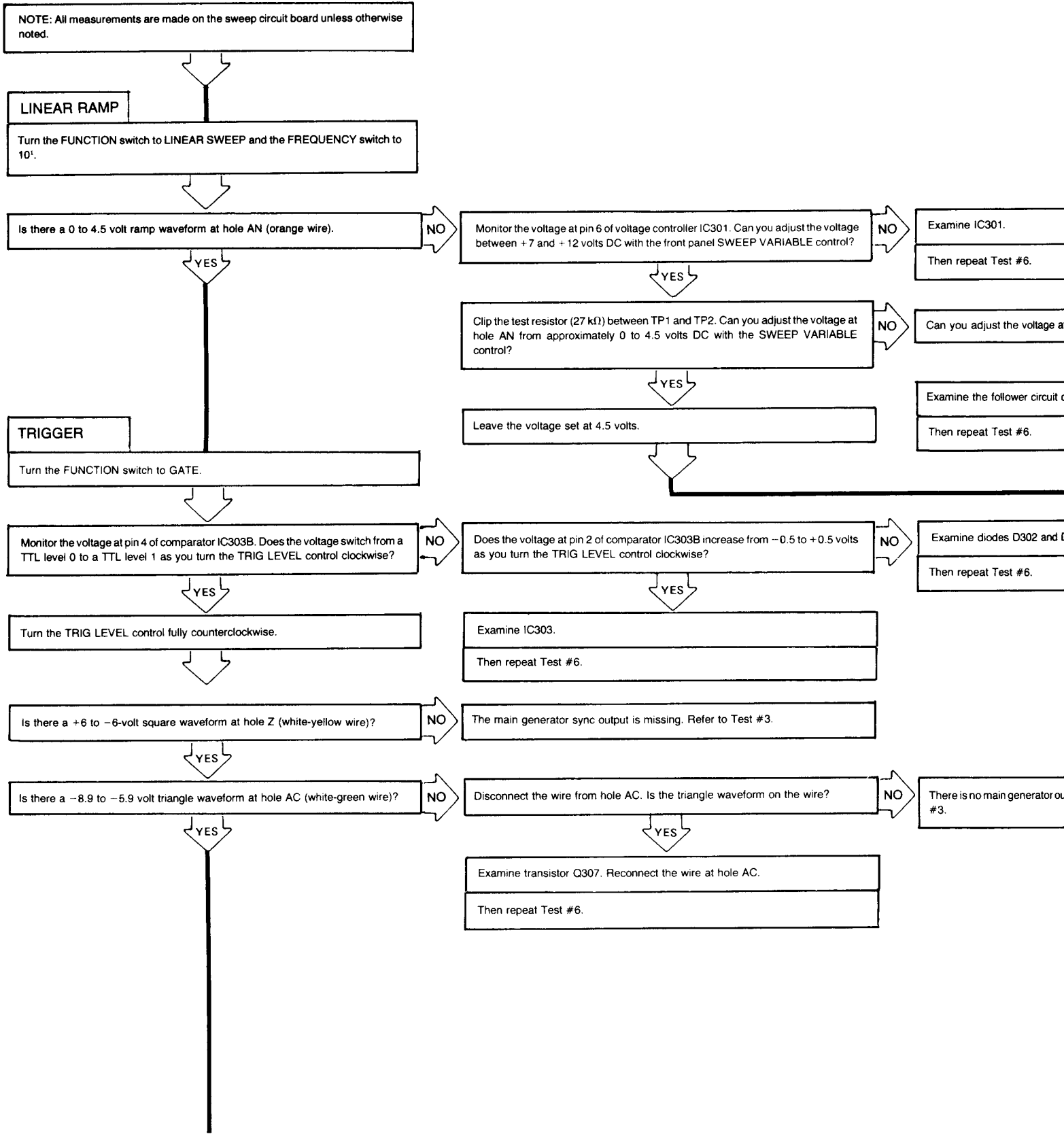
Examine transistors Q212 and Q213.

Then turn the FUNCTION switch to CW and repeat Test # 5.

Examine diodes D216 and D217, and transistors Q214 and Q215.

Then turn the FUNCTION switch to CW and repeat Test # 5.

TEST CHART #6 SWEEP GENERATOR AND CONT



CONTROL

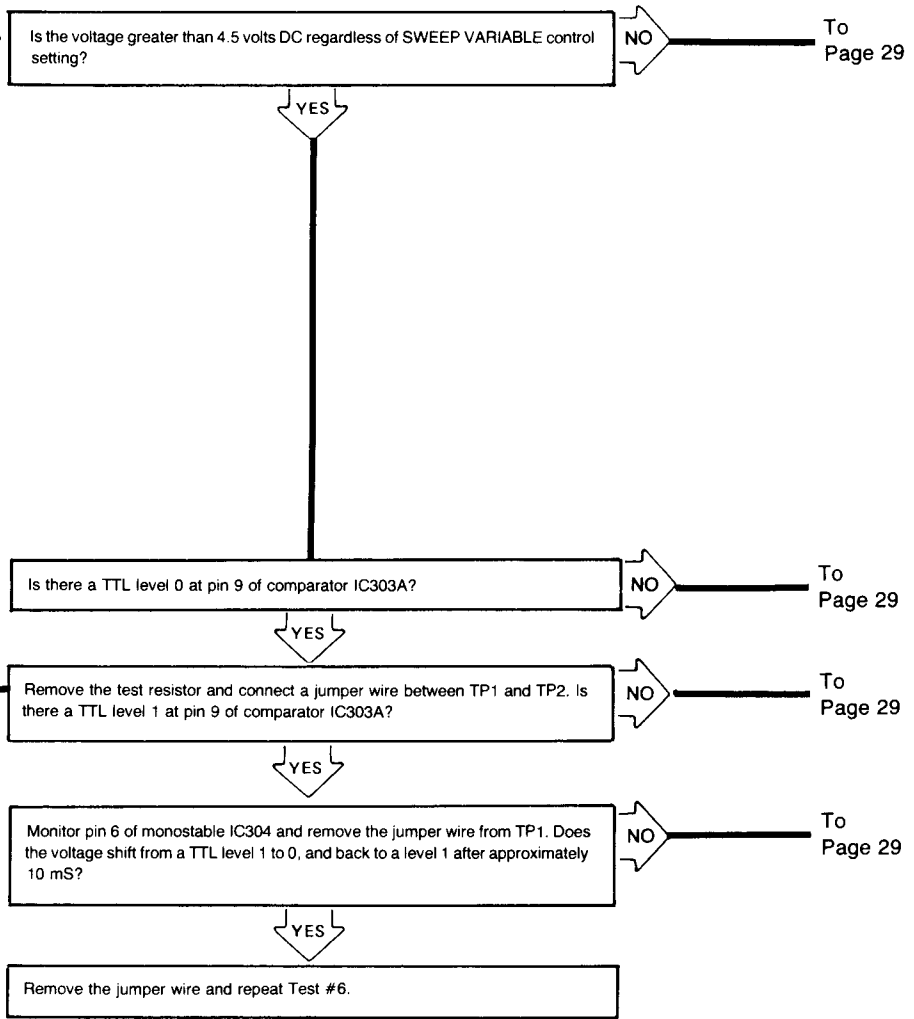
Examine IC301.
Then repeat Test #6.

Can you adjust the voltage at TP1 between 0 and 4 volts DC?
NO

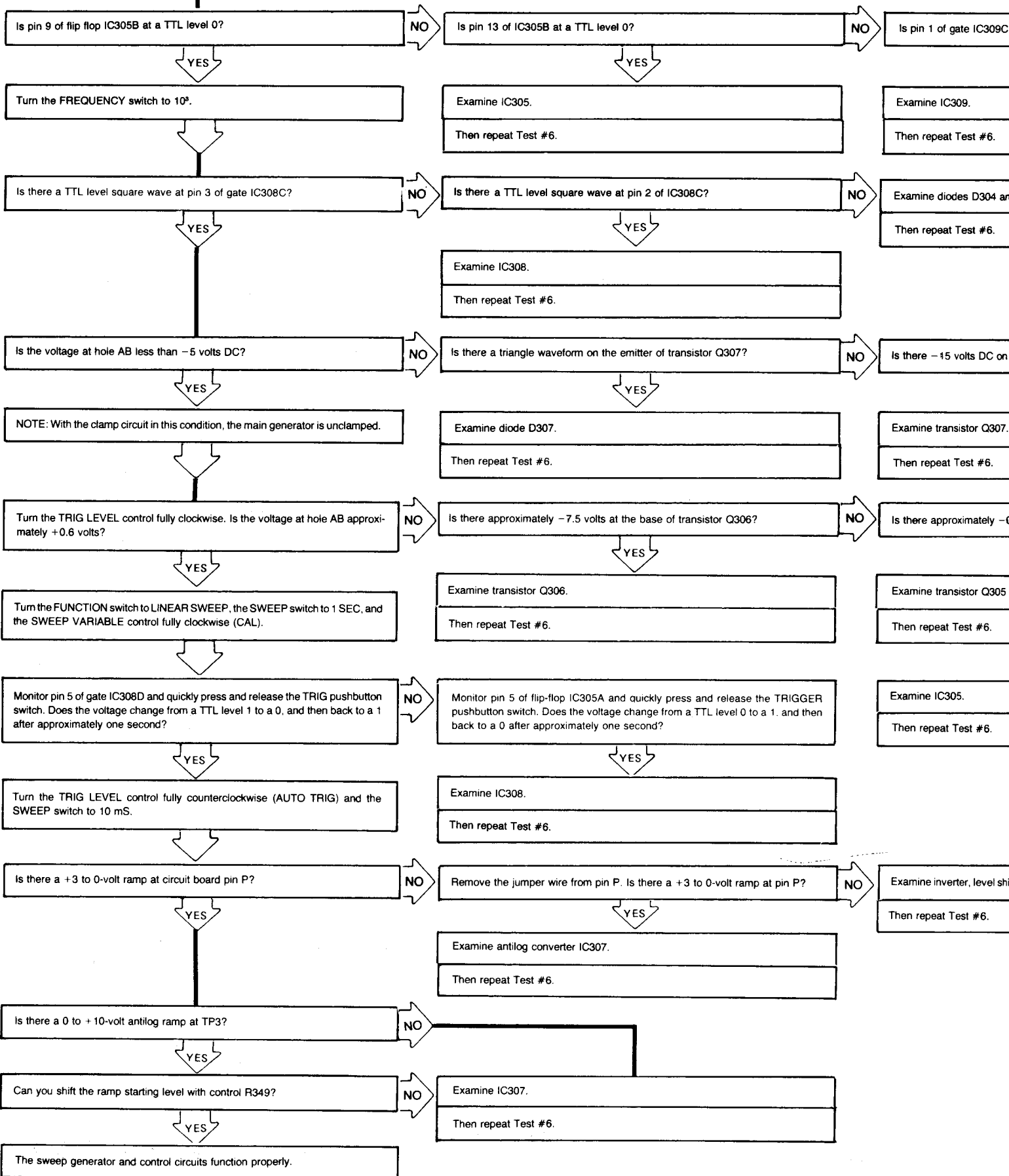
Examine the following circuit composed of transistors Q303, Q304, and Q308.
Then repeat Test #6.

Examine diodes D302 and D303.
Then repeat Test #6.

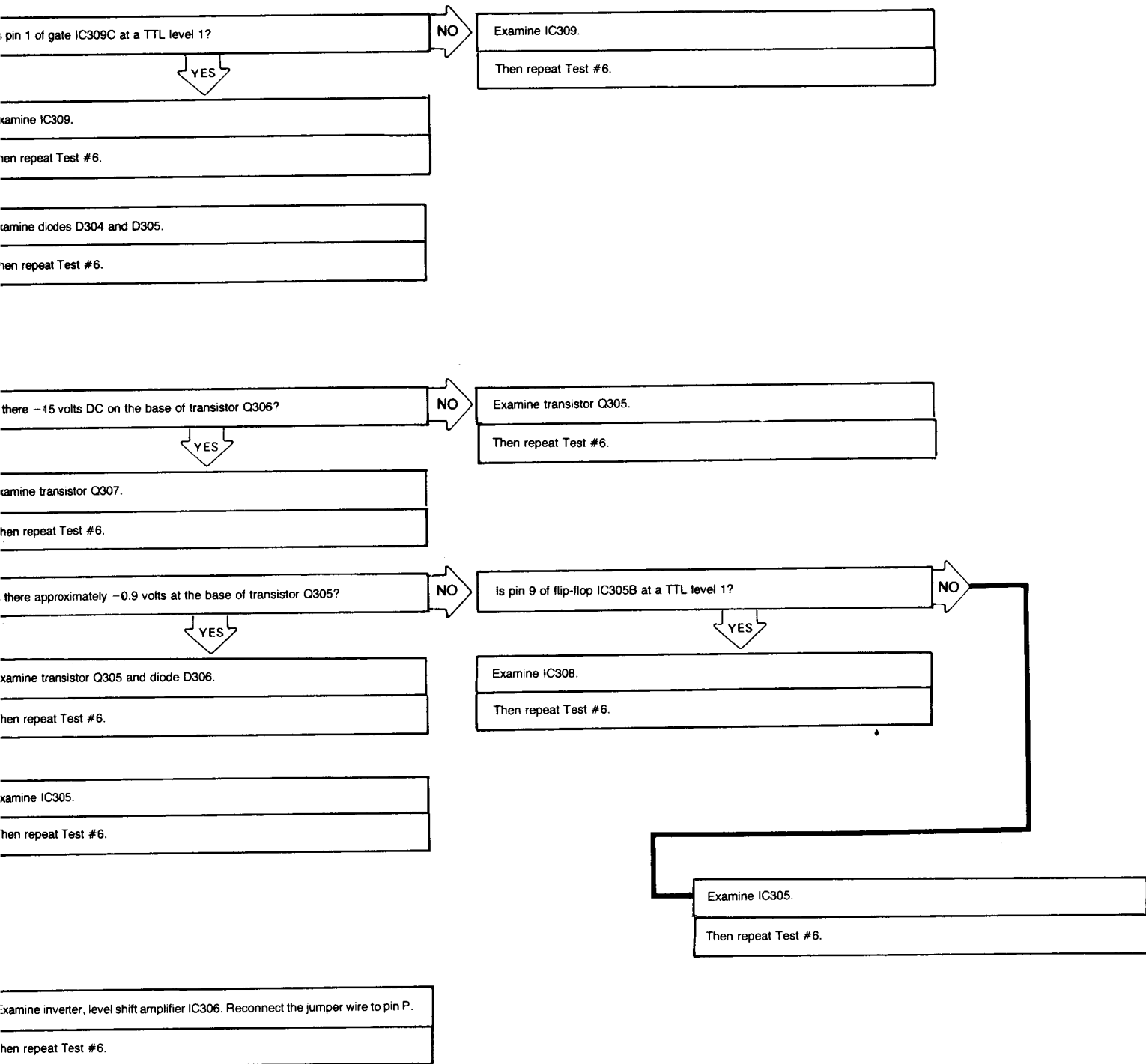
There is no main generator output. Reconnect the wire at hole AC and refer to Test #3.



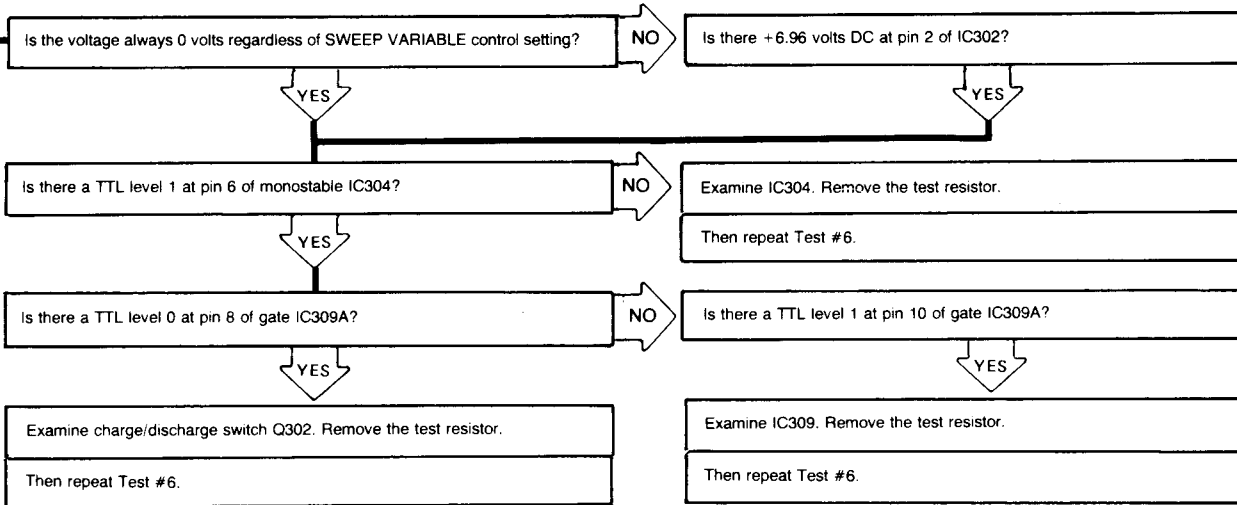
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The sweep generator and control circuits function properly.



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