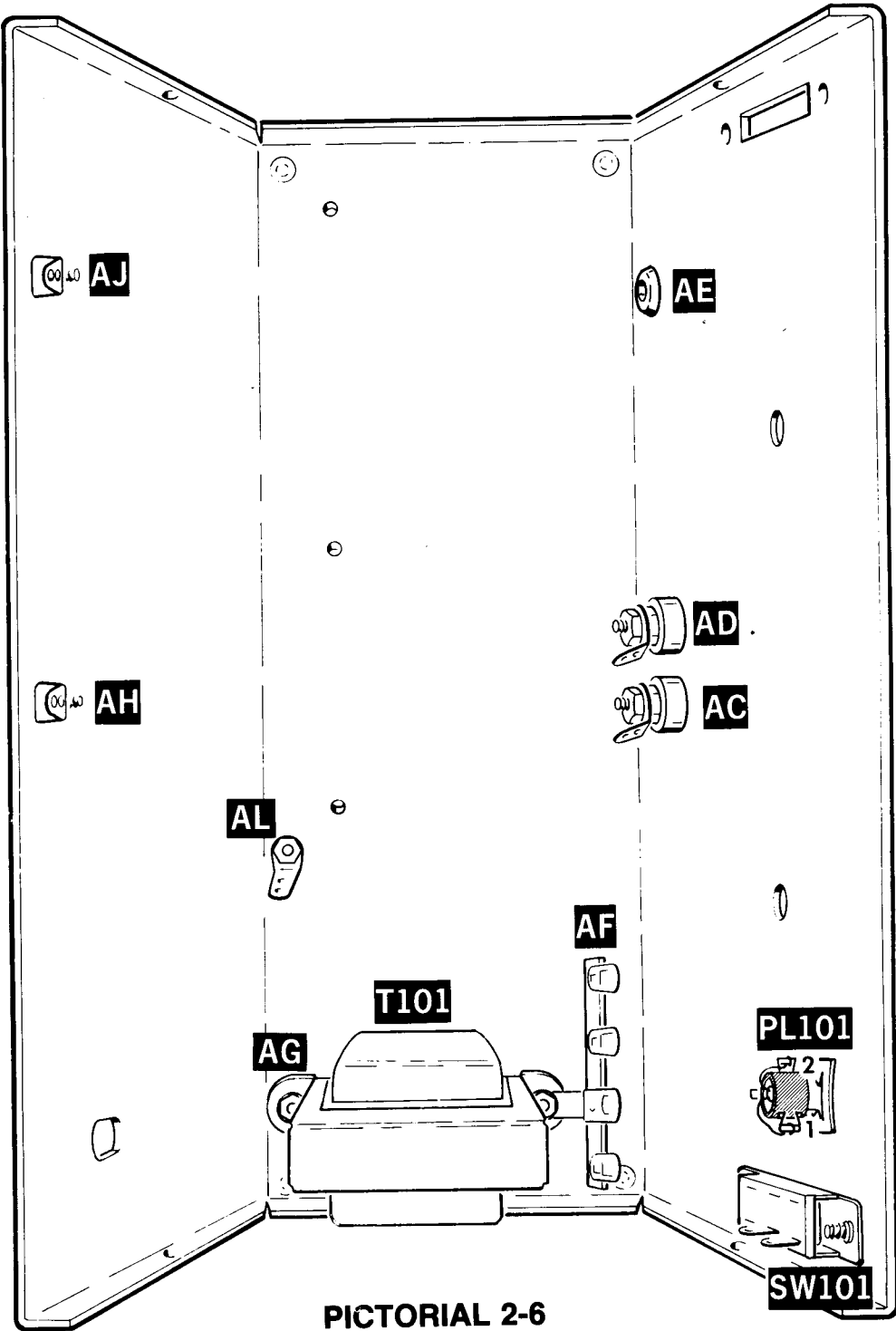
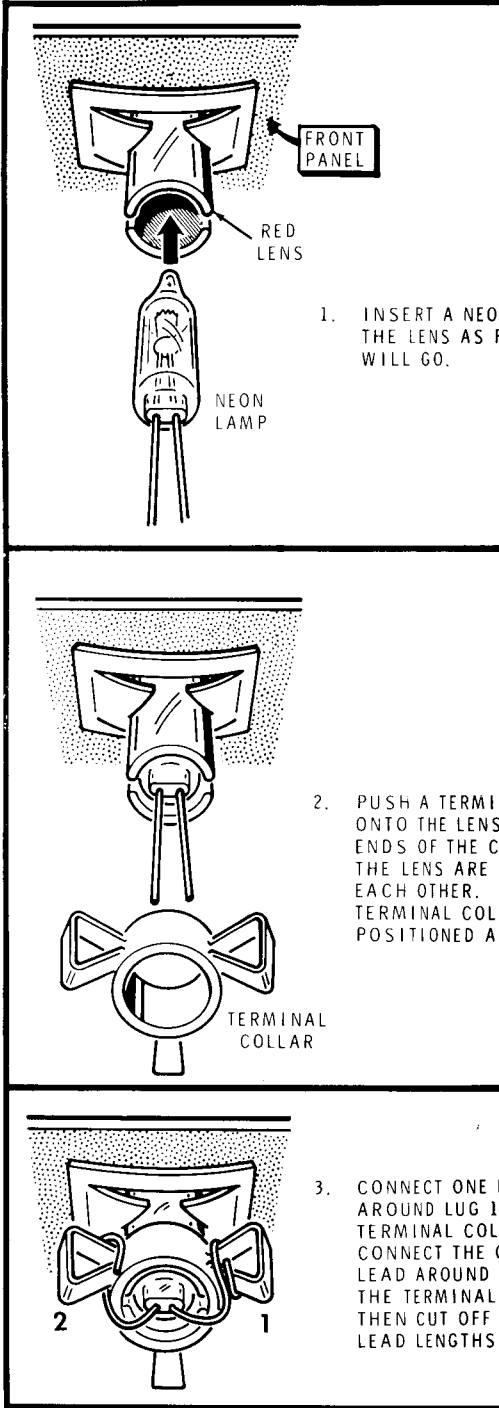


ILLUSTRATION E



PICTORIAL 2-6



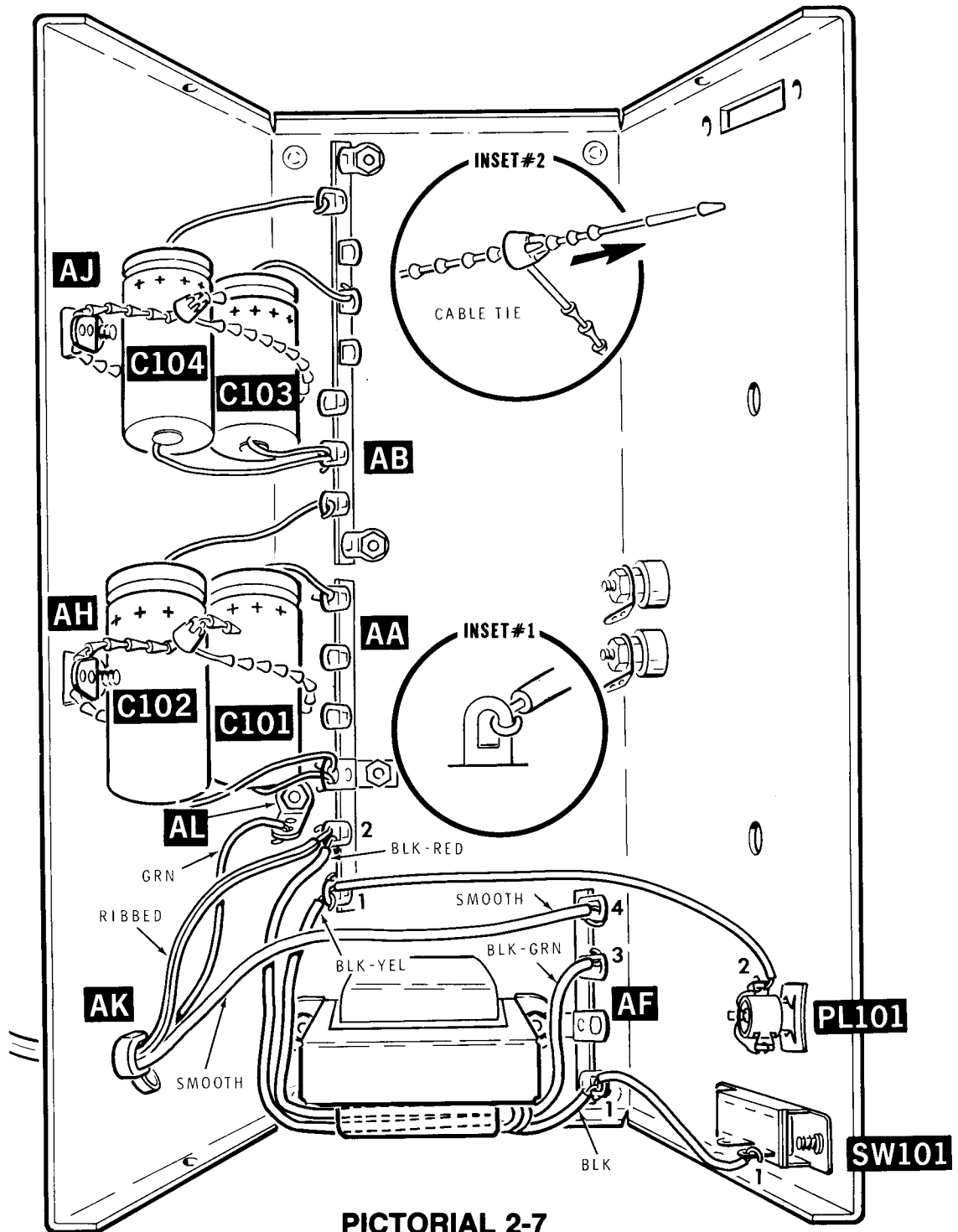
Detail 2-6B

ONT
NEL

INSERT A NEON LAMP INTO THE LENS AS FAR AS IT WILL GO.

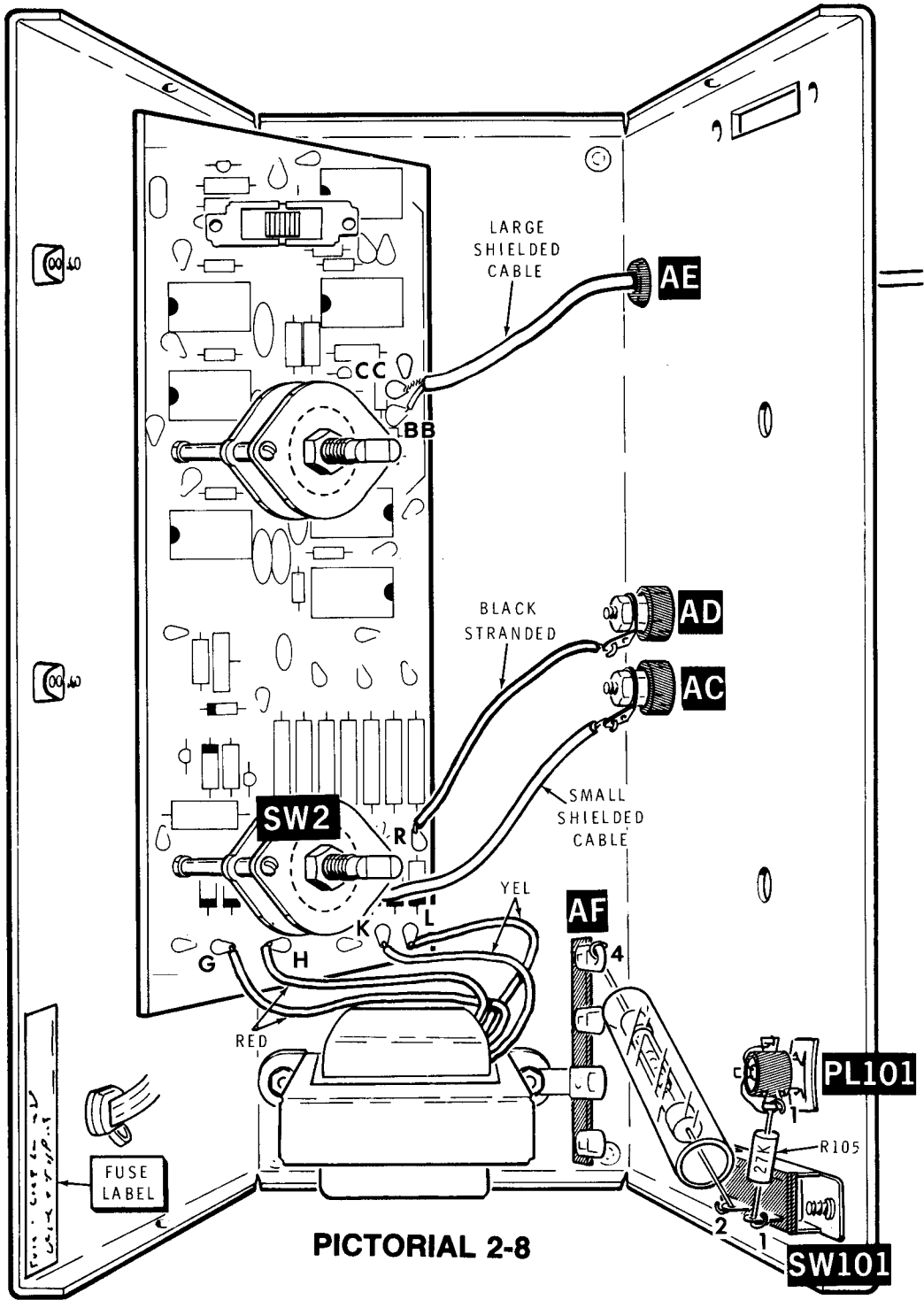
PUSH A TERMINAL COLLAR ONTO THE LENS UNTIL THE ENDS OF THE COLLAR AND THE LENS ARE FLUSH WITH EACH OTHER. BE SURE THE TERMINAL COLLAR LUGS ARE POSITIONED AS SHOWN.

CONNECT ONE LAMP LEAD AROUND LUG 1 OF THE TERMINAL COLLAR (NS). CONNECT THE OTHER LAMP LEAD AROUND LUG 2 OF THE TERMINAL COLLAR (NS). THEN CUT OFF THE EXCESS LEAD LENGTHS.

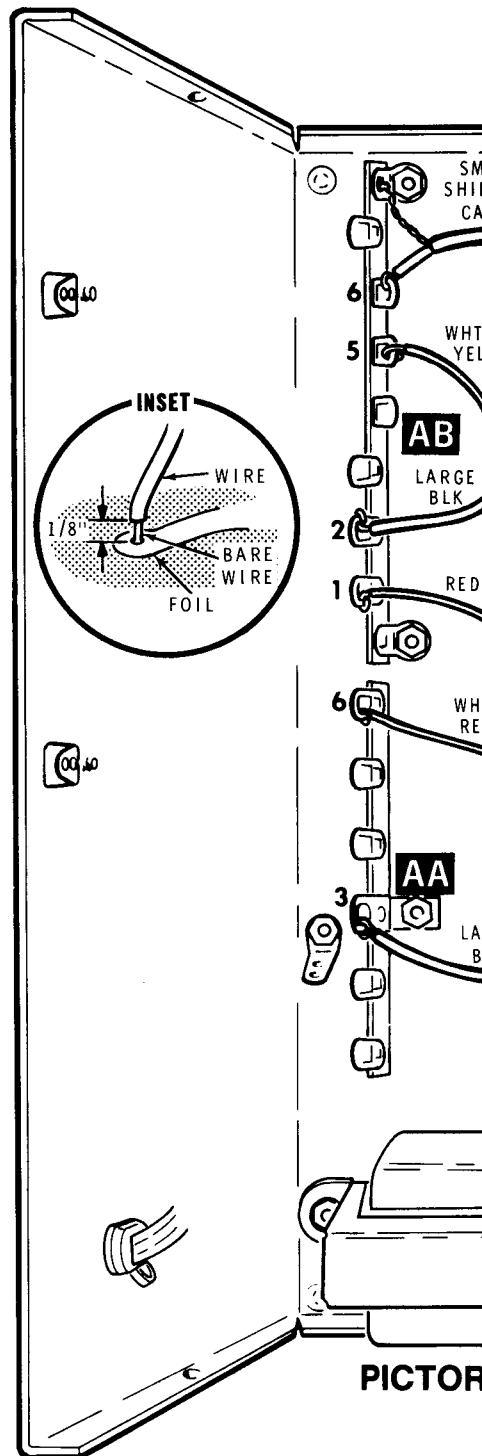


PICTORIAL 2-7

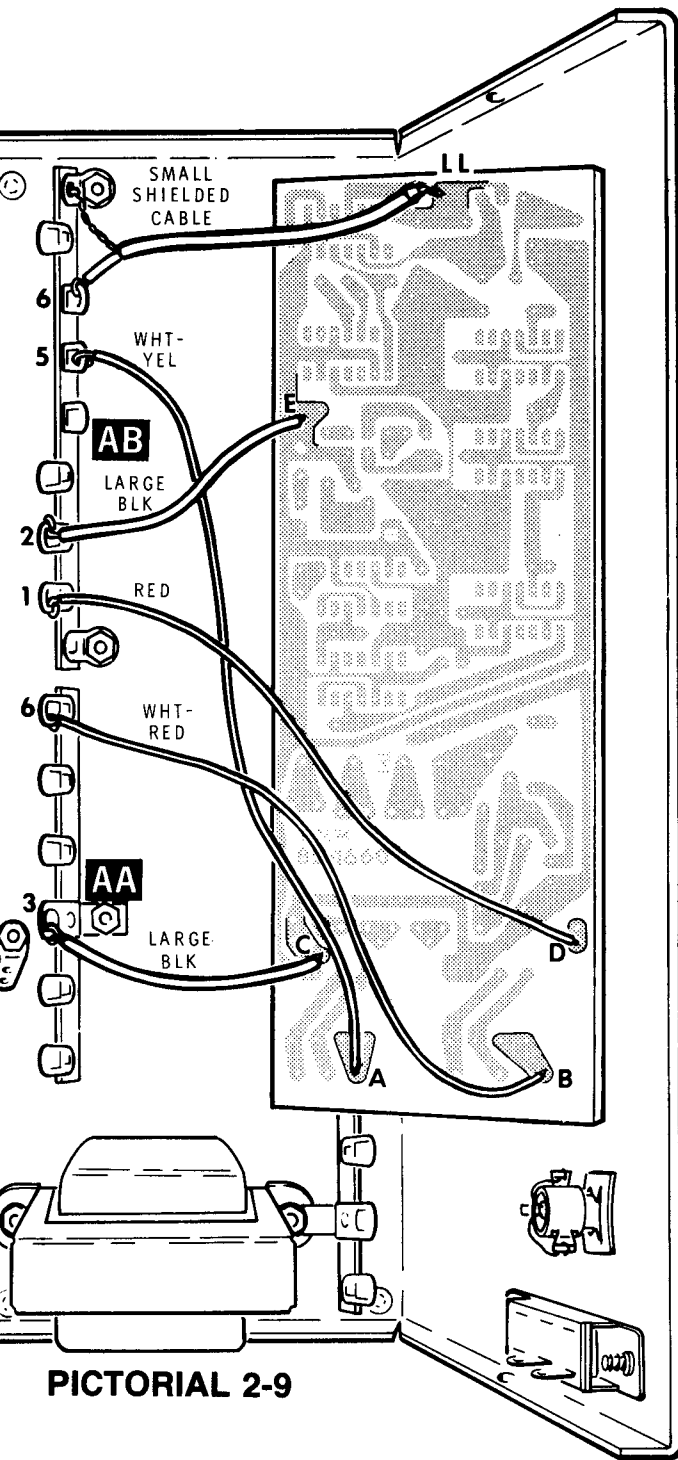
il 2-6B



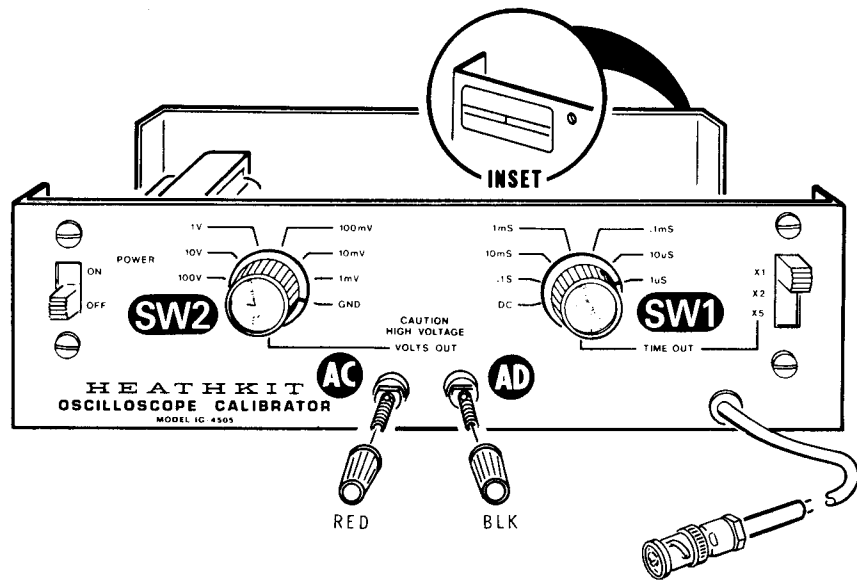
PICTORIAL 2-8



PICTORIAL 2-9



PICTORIAL 2-9



PICTORIAL 2-11

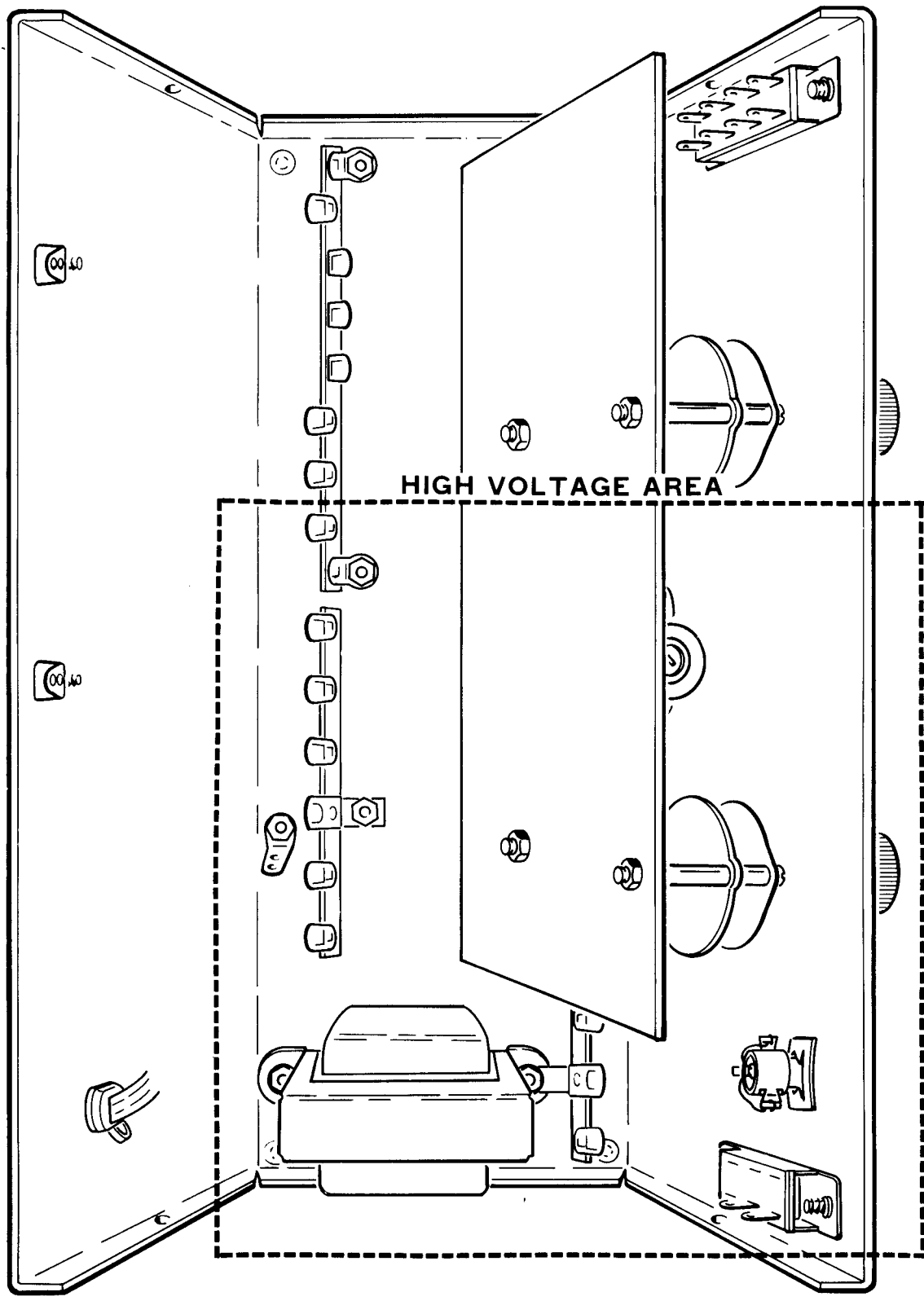


Figure 1-1

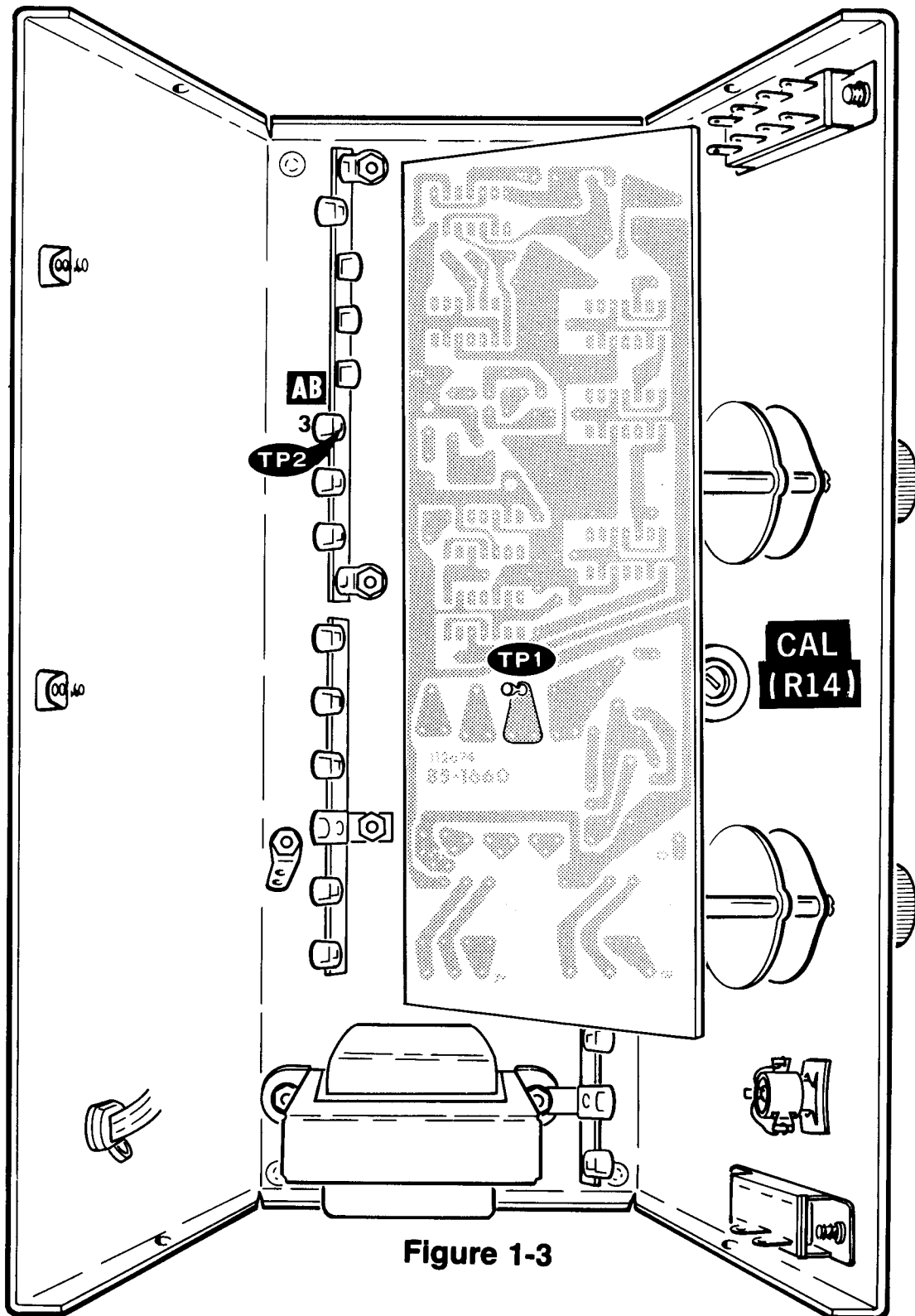


Figure 1-3

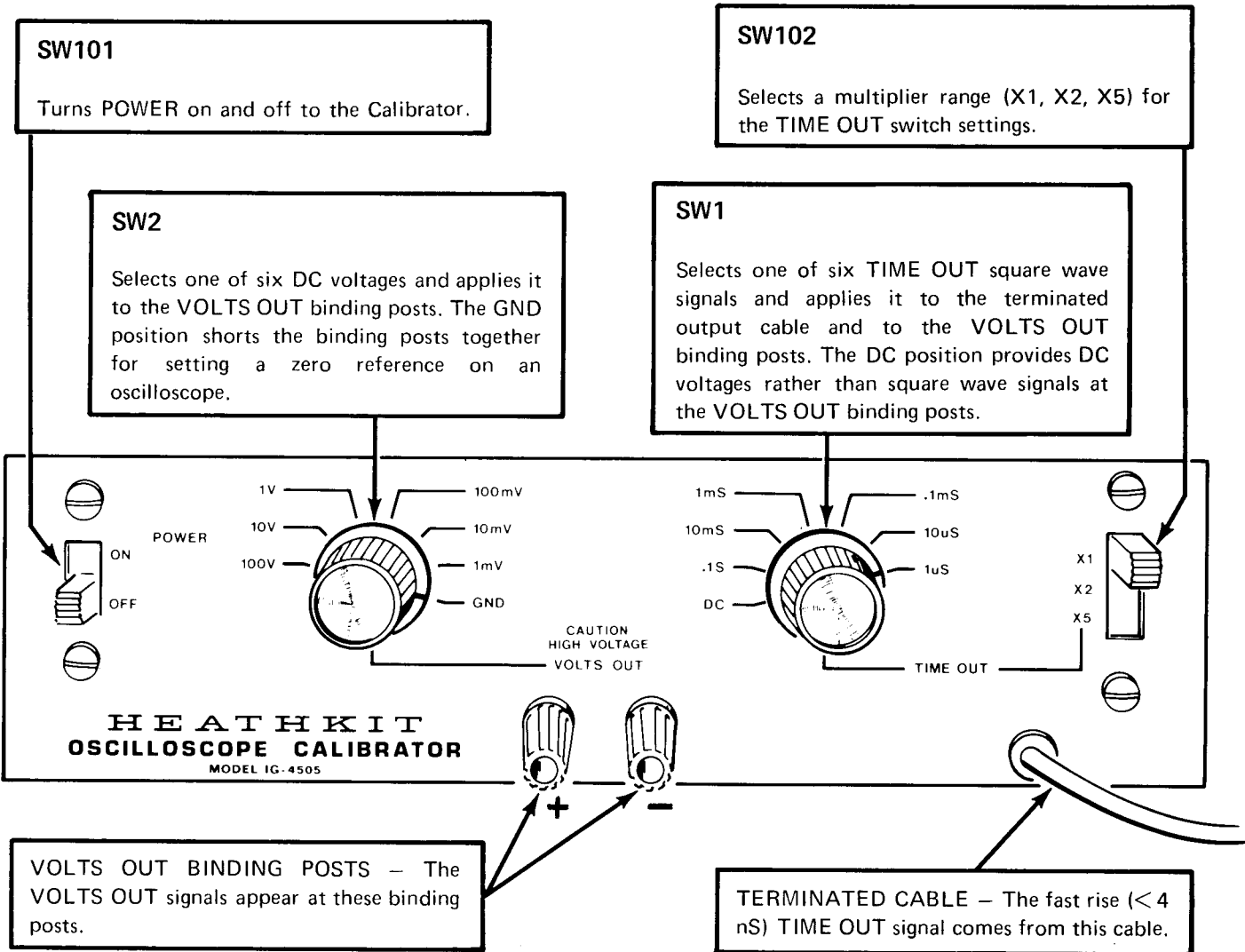
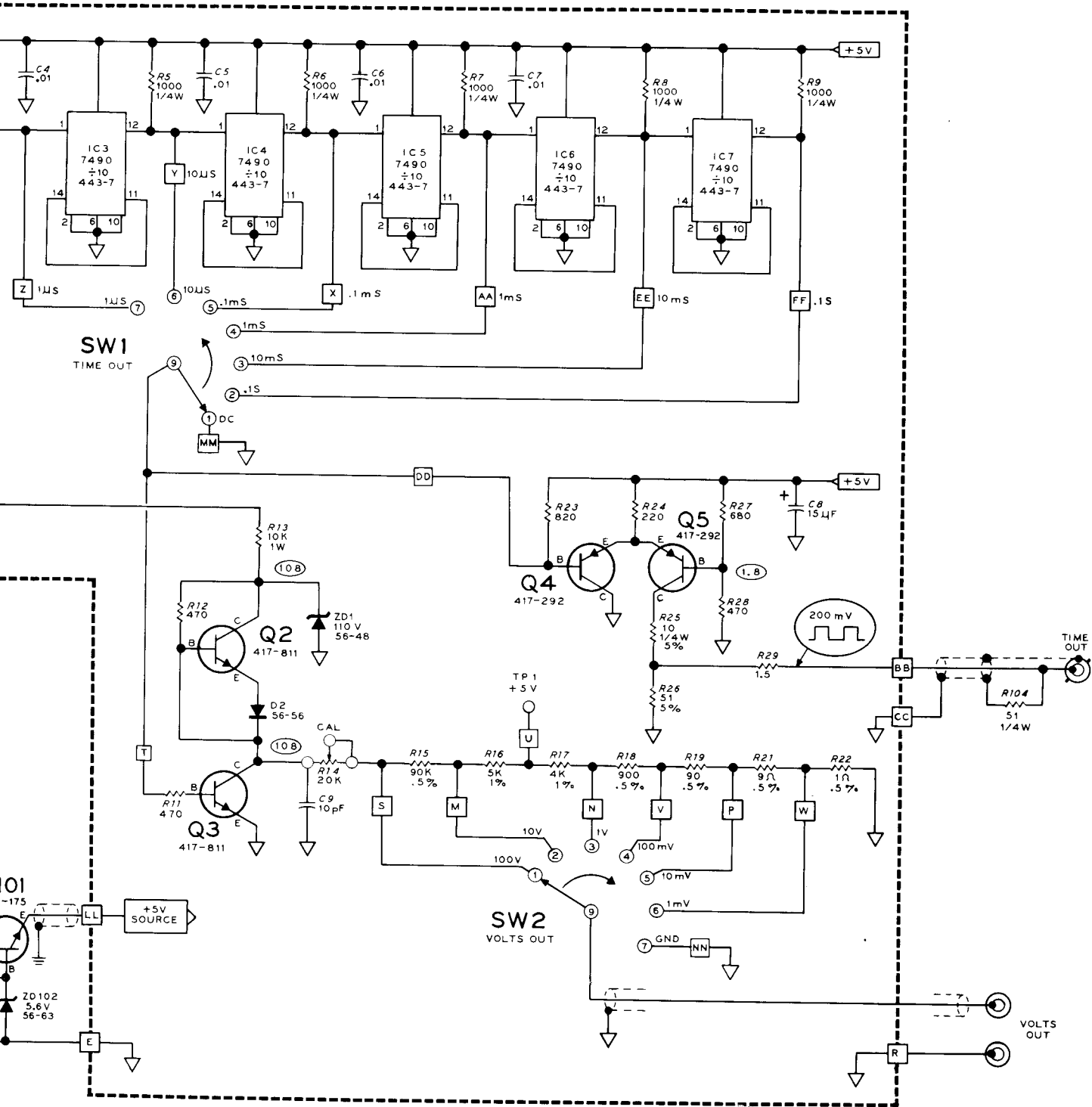


Figure 2-1



NUMBERS ARE IN THE FOLLOWING

THE CIRCUIT BOARD.

THE CHASSIS.

A LETTERED WIRE CONNECTION
CIRCUIT BOARD.

CHASSIS GROUND.

CIRCUIT BOARD GROUND.

DC VOLTAGE TAKEN FROM THE
CATED TO GROUND.